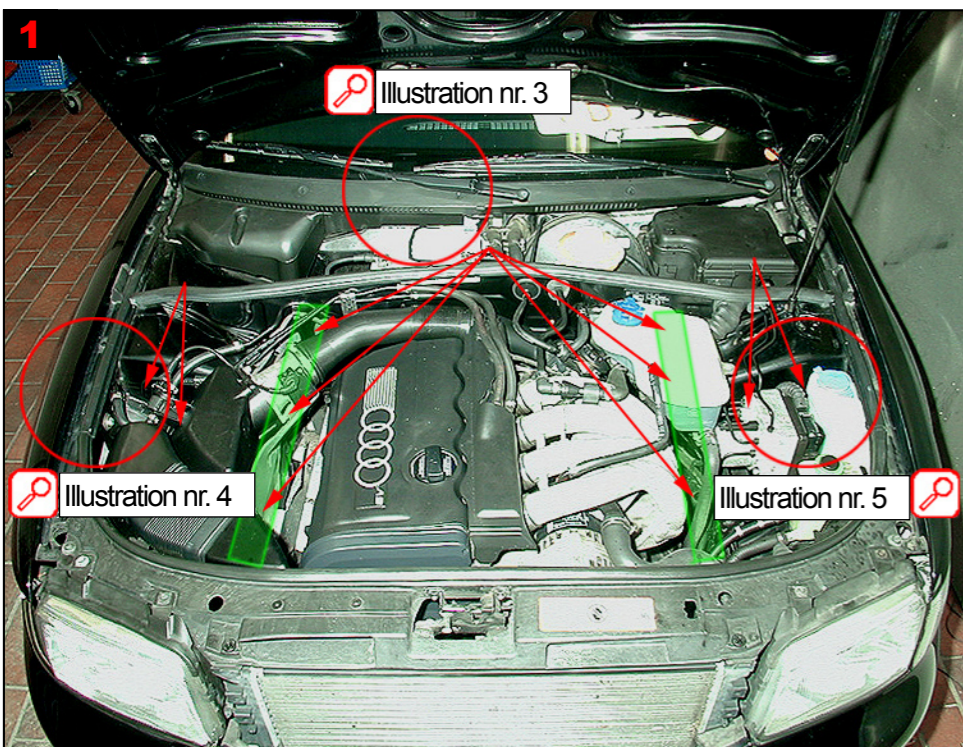
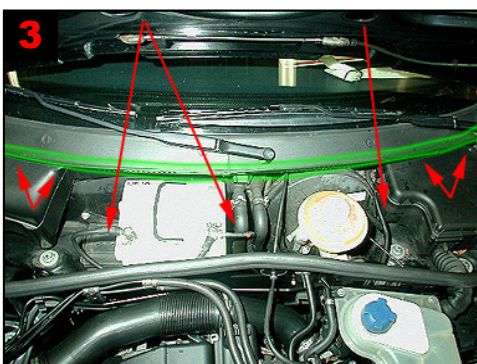




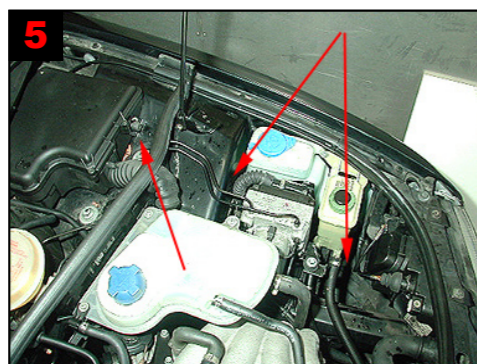
Floor level



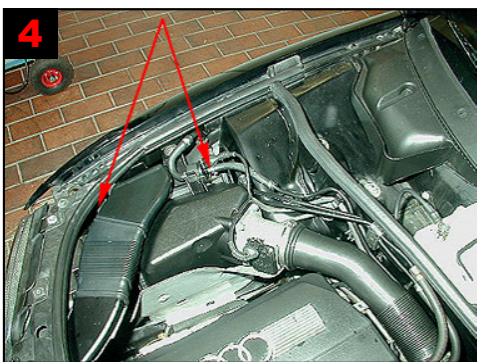
1
Cowl:
Treat up under plastic plate, around battery, fusebox and brake booster. See fig. 3.
Treatment on top of longitudinal members, behind air filter box and ABS distributor.
See fig. 4 and 5 for correct treatment.



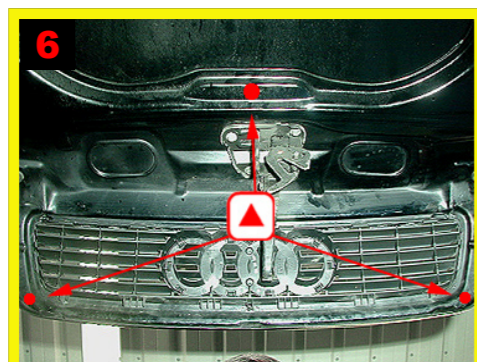
3
Cowl:
Fig. for correct treatment.



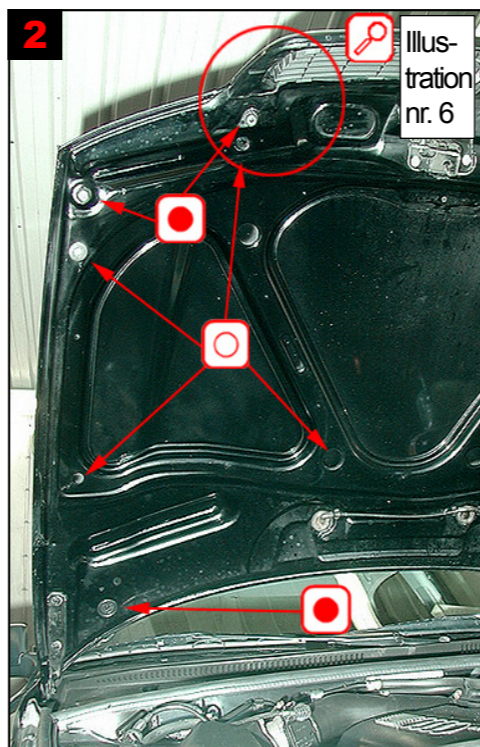
5
Engine compartment/cowl:
Fig. for correct treatment.



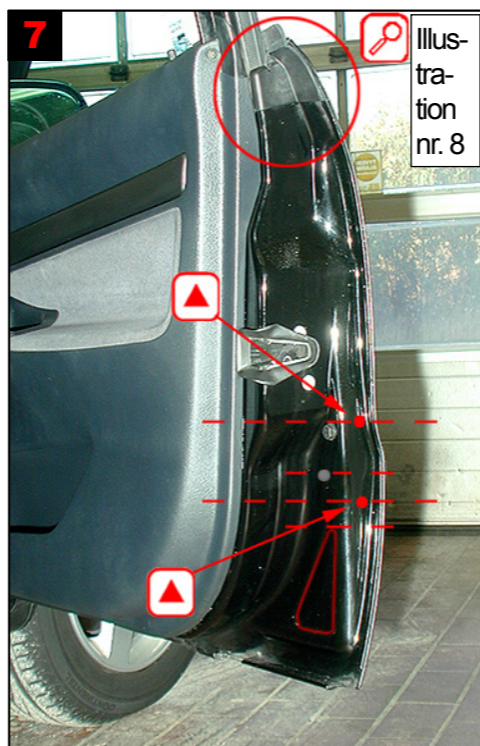
4
Engine compartment:
Fig. for correct treatment.



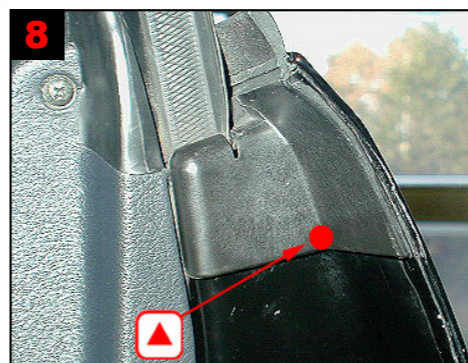
6
Bonnet lid: Treatment around grille. 3 drill holes for correct treatment.
Note the shallow drilling depth.



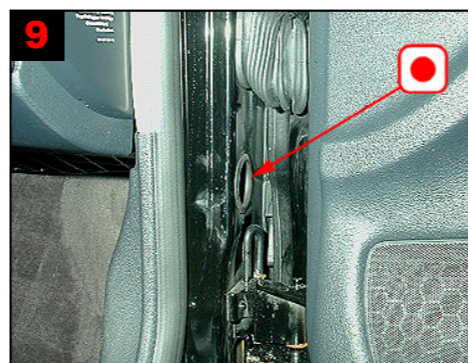
2
Bonnet lid:
Front: Treat via 4 existing and 4 plugged holes. See also fig. 6 for treatment around grille.
Treatment by wind screen:
4 existing and 2 plugged holes.



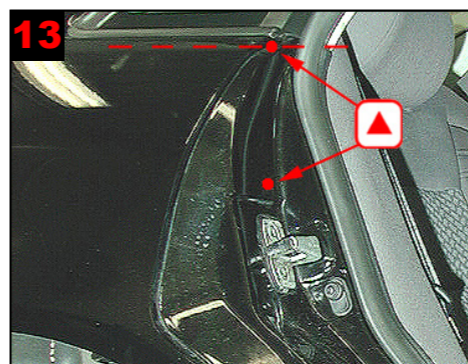
7
Front door:
See fig. 8 for correct treatment of top member. Drill centre directly above screw for reinforcement. Lower drill hole between existing hole and plate flange.



8
Front door top member:
Drill through plate flange, drill in plate fold close to edge.



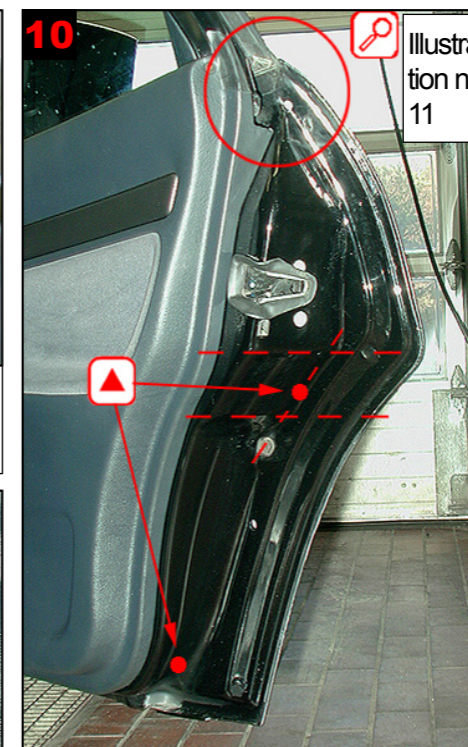
9
A-pillar:
Treat via existing plugged hole.



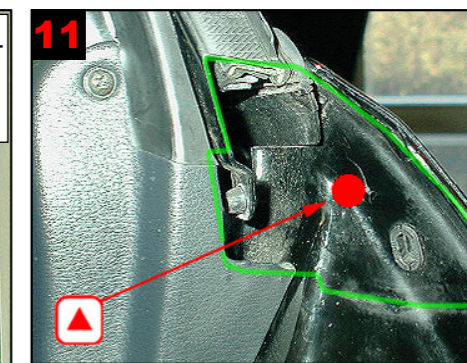
13
C-pillar:
Treat via 2 drilled holes.



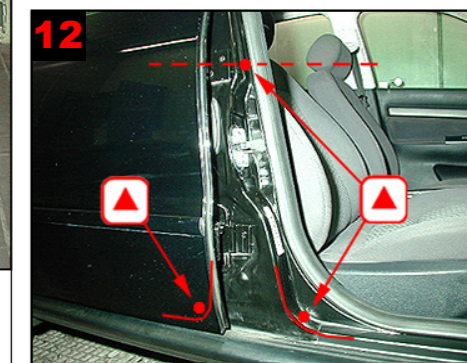
16
Rear wing:
Flip felt, treat in all directions and right across wheel arch.



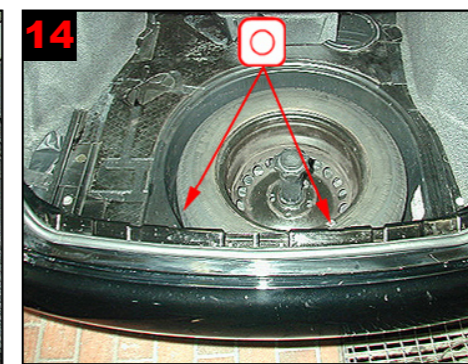
10
Rear door:
Treat via 3 drilled holes. Uppermost drill hole: See fig. 11. 2nd. hole to be drilled centrally on the oblique plate flange. 3rd. drill hole close to door bottom.



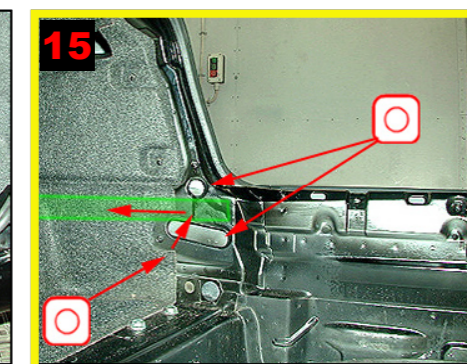
11
Rear door sectional view:
Drill hole to treat top member. Remove rubber plate. Drill as high as possible, drill in the centre of the platefold.



12
B-pillar:
Treat via 3 drilled holes. Uppermost drill hole above lock mounting, 2 drill holes in panel arches.



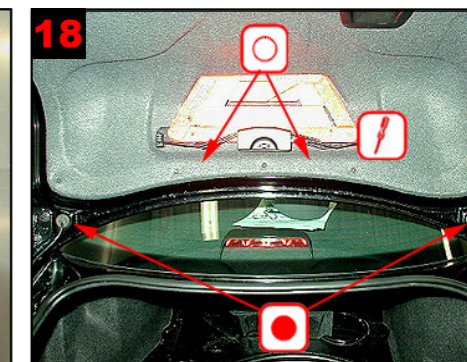
14
Rear panel:
Remove plastic plate and treat via existing holes.



15
Rear panel from trunk: Treatment via existing holes. **Note member below tail light, treatment via gap behind existing holes.**



17
Tailgate side: Treat via 1 drilled hole and existing hole.

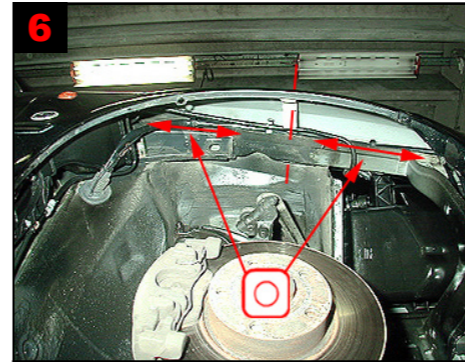
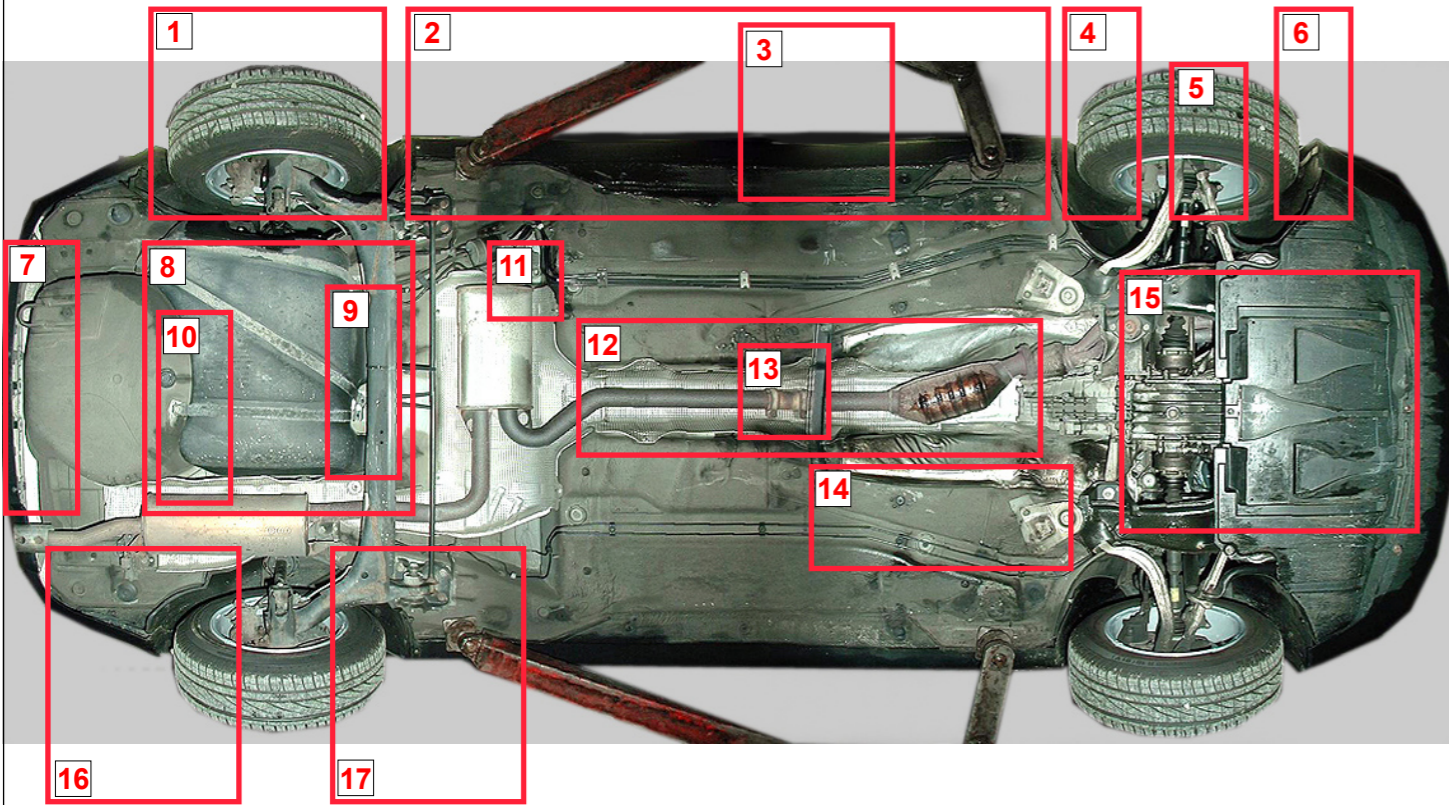


18
Tailgate by rear window:
Treatment centre, remove 3 screws, flip felt, treat via existing holes. Treatment of sides via existing plugged holes.

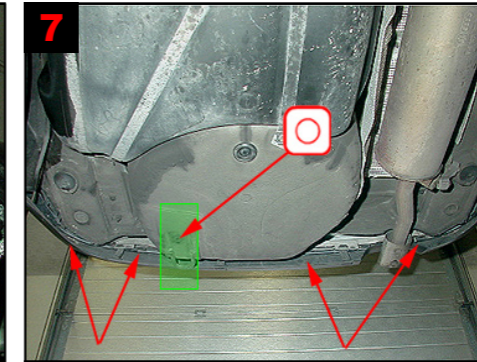


Underside

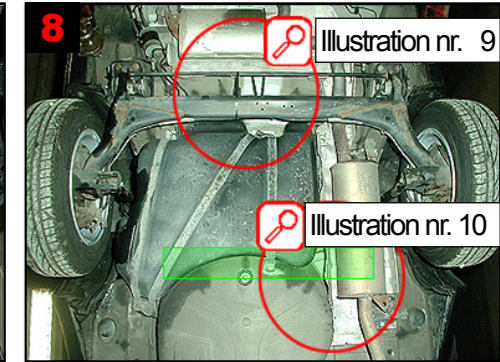
General view of underside



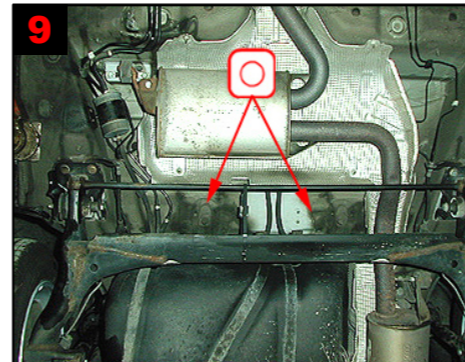
6 Wheel arch front topmember:
Treat via existing holes. **Note member is divided in the middle.**



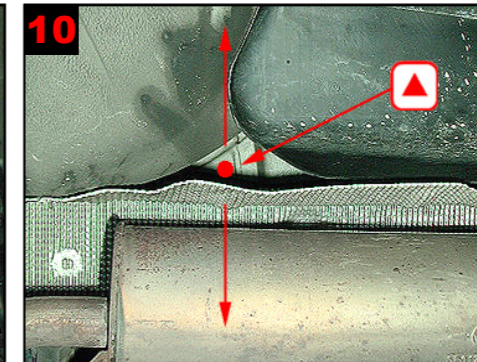
7 Rear panel and reinforcement:
Treat via existing holes and gaps.



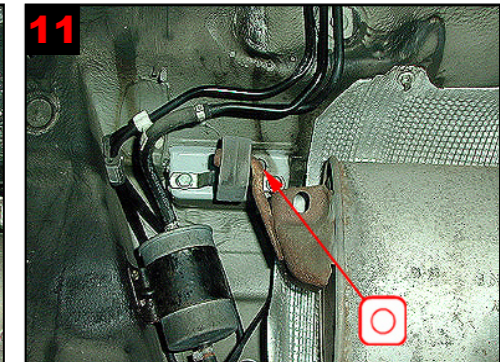
8 Fig: treatment of reinforcements and cross member.



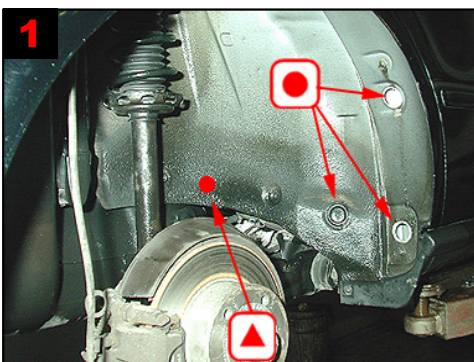
9 Reinforcements after tank:
Treat via existing holes.



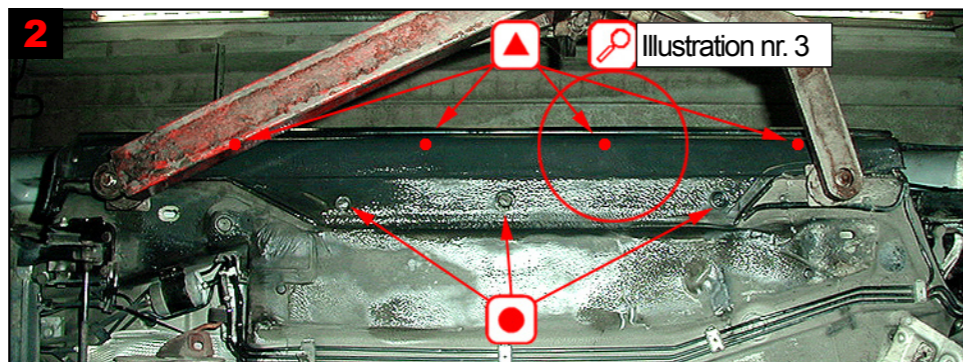
10 Cross member under tank:
Treatment via 1 drill hole between exhaust, tank and spare wheel box.



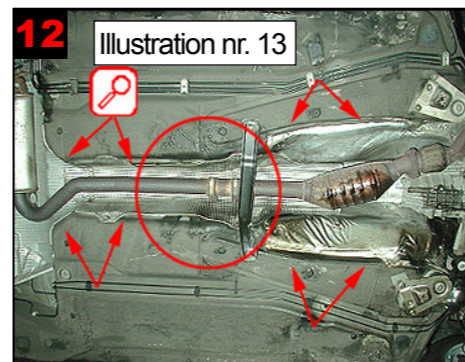
11 Reinforcement for exhaust:
Treat via existing hole.



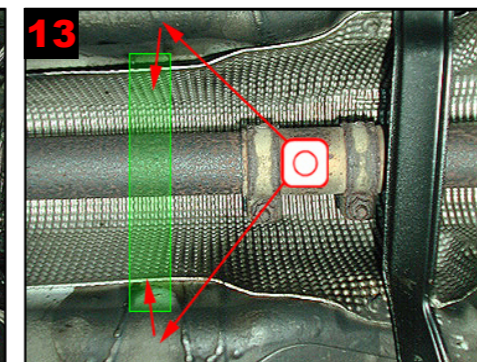
1 Wheel arch rear: Remove/flip wheel arch liner. Treatment via 1 drill hole in longitudinal member and 3 existing plugged holes.



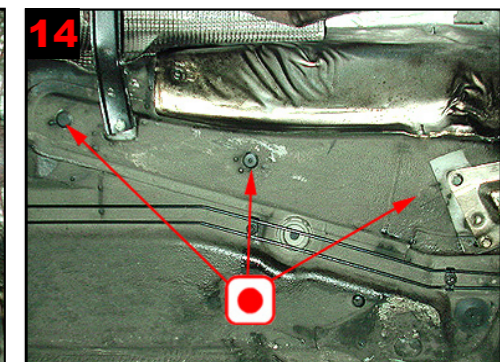
2 Panel:
Treatment via 3 existing plugs to treat inner panel and 4 drill holes to treat outer panel. See fig. 3 for correct treatment.



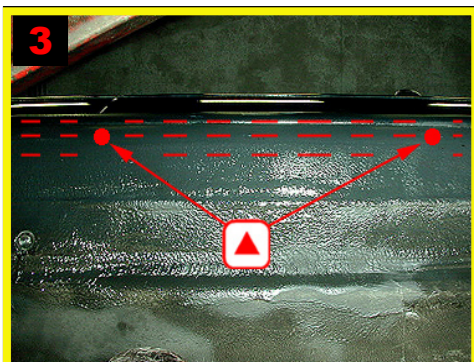
12 Double plate centre.
Treat via gap all round. See fig. 13 for treatment of hidden member.



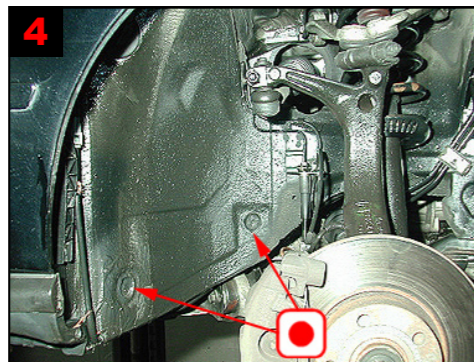
13 Cross member over exhaust:
Treat via existing gaps.



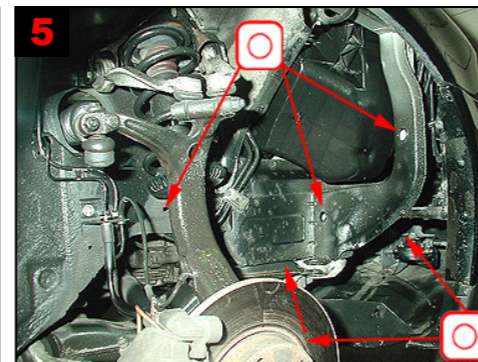
14 Longitudinal members centre:
Treat via 3 existing plugged holes.



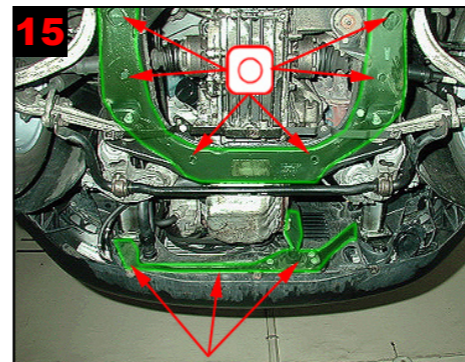
3 Fig. for correct drilling:
Drill farthest away in panel in panel curve, the plugs to be invisible from floor level.



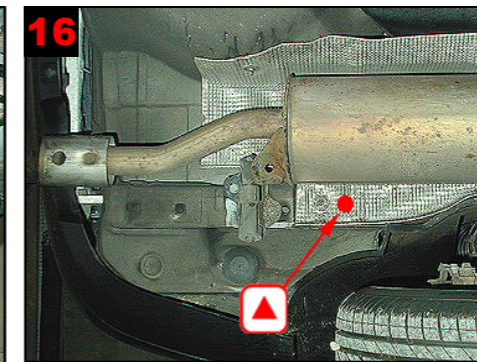
4 Wheel arch front: Remove wheel arch liner. Longitudinal member rear: Treatment via 2 plugged holes.



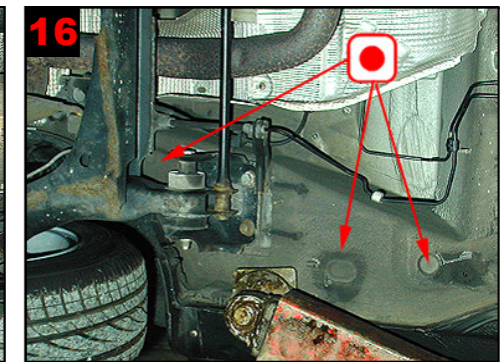
5 Wheel arch front and auxiliary member:
Treat via existing holes.



15 Reinforcement under radiator and front axle assembly:
Treat via existing holes.



16 Longitudinal member rear:
Drill 1 hole left side. Right side treatment via existing plugged hole.



16 Longitudinal member after wheel arch rear:
Treatment via 3 plugged holes.