

Treatment diagram

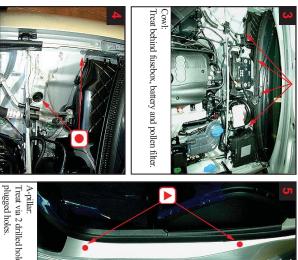
Audi A4 Stationcar Model 2002

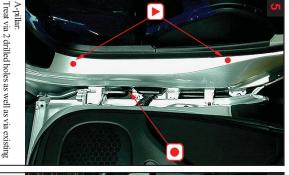


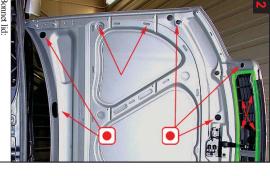


Cowl: Engine compartment:

holes. See fig 4 for correct treatment of member behind plastic plate by cowl. fluid reservoir, airfilter box and ABS distributor. Treat top members in front wings via existing Remove plastic plate for correct treatment. Fig 3. Treat along top of longitudinal members, behind







existing plugged holes. Remaining area via existing holes. Treat around radiator grille, front and rear via Bonnet lid:





Fig: correct treatment of top member. Front door sectional view:



Treat top member via 2 existing holes behind Rear door sectional view: rubber strip

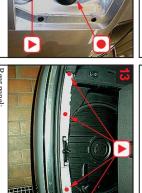


Treat via existing holes in door bottom. See fig 10 for correct treatment of top member Rear door:





above lock mounting. Remainder via existing



holes. Remove plastic plate. Treatment via 4 drilled Rear panel:



















Treat via 2 drilled holes as well as via existing

ailgate by roof:

ment for hinge, and existing plugged hole. freat via 1 drilled hole just above reinforce- Existing plugged hole ୭

Cowl:

Treat members via existing plugged holes.

AUDI

Area

Drill and plug hole

 $\triangleright$ Drill hole

-

Use of tools

 $\bigcirc$ 

Existing hole

Zoom on detail

No treatment

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drilling by roof.

Treat via 3 drilled holes. See fig 15 for correct

Tailgate side:

Illustration nr. 15

plugged holes in wheel arch. C-pillar/rear wing: Treat via 1 drilled hole

plastic plate.



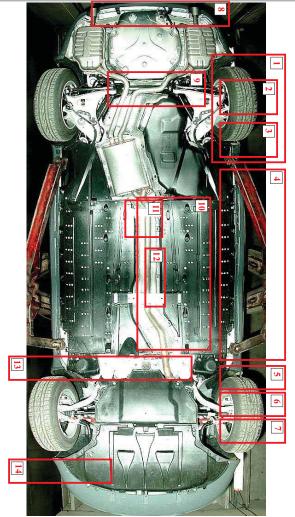
Treatment diagram

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Underside



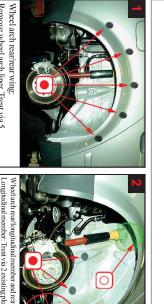
**Overview underside** 



Treat via 2 drilled holes.

Wheel arch front/longitudinal member:

0



tra-tion nr. 3



Treat via all existing plugged holes.

AUDI

Area

Drill and plug hole

 $\triangleright$ Drill hole

Use of tools

0 Existinghole

Existing plugged hole

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Zoom on detail

No treatment

Wheel arch front/reinforcements:

Treat via 2 existing plugged holes

Treat via existing holes and gaps.

Treat via 2 drilled holes.

Panel:

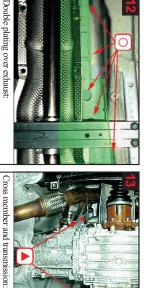






hole for correct treatment level with existing Wheel arch rear/inner and outer panel: Drill 1

hole for clips and existing plugged hole.

















Treat double plate.

Treat via existing plugged holes. See fig 11. Treatment of reinforcement. See fig 12.



Wheel arch front/panel: 1 drill hole for treatment of outer panel. 3 reinforcements.

Treat via existing plugged holes.

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Treat via existing gaps. Reinforcement by front longitudinal member.

Note area marked red. No treatment. Direct acces to cabin.

ongitudinal members bottom centre: Ilustration nr. 

C

Illustration

X



X









1. Sugar

0

Treat via 2 existing plugged holes.

Cross member above rear axle assembly: