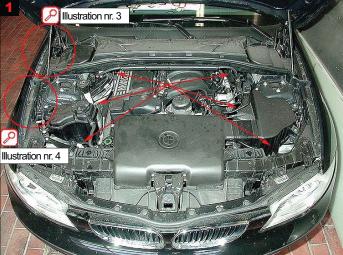
BMW 1 - Serie 4D - HB

Model 2005

Floor level



Engine compartment: Treatment on top of longitudinal members, behind spring struts, air filter box, fuse box.See fig 3 and 4.



Treatment diagram

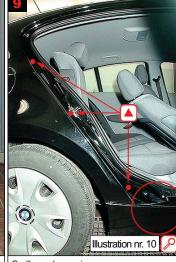
Bonnet lid: Treatment by wind screen. Treatment via 2 plugged holes. Remaining area via existing holes.



Drill 2 holes for correct treatment.



Rear door: Door - top member. Treat via 1 drilled hole. Remainder via existing plugged holes.



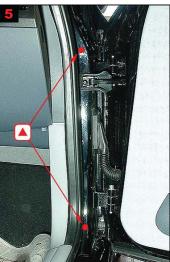
C-pillar and rear wing: Treat via 3 drilled holes for correct treat-ment. See fig 10.



Engine compartement - sectional view: Treatment via existing gap by hinges for bonnet lid.



Engine compartement - sectional view: Fig.: correct treatment of reinforcements on spring strut.



A-pillar: Drill 2 holes for correct treatment.

Drill and plug hole



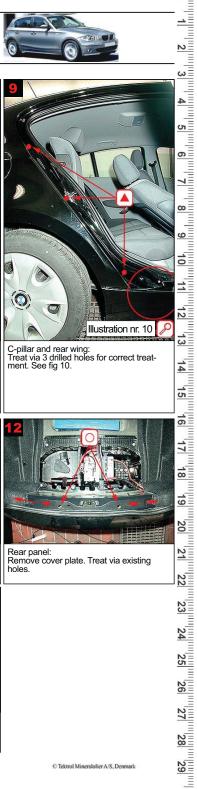
Front door: Door - top member. Treat via 1 drilled hole. Remainder via existing plugged holes.



C-pillar/panel: Drill 2 holes for correct treatment.



Rear wing/rear panel: Rear panel: Treat via existing holes behind lining. Rear wing: Treatment via existing lug by tail light, treat with caution in all directions.



Rear panel: Remove cover plate. Treat via existing holes.



Tailgate by roof: Treat via grommet. 1 left and 1 right.



Tailgate side: Treat via 1 drilled hole each side. Treat with lance.







Zoom on detail

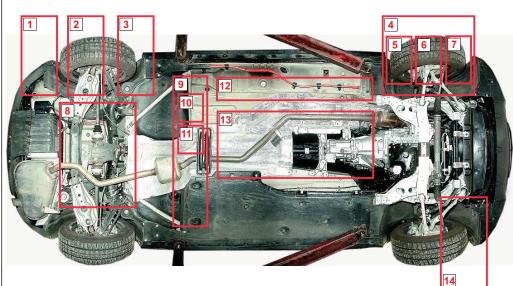


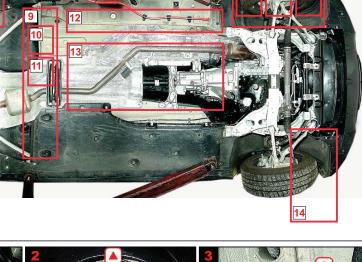
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Model 2005

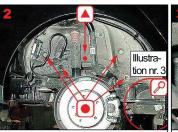
Underside







Treatment diagram



Wheel arch rear: Treat via 1 drilled hole and existing plugged holes. See fig 3.



Wheel arch rear/panel: Treat via 2 drilled holes as well as via exist-ing plugged hole.



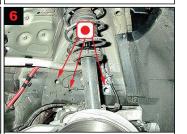
Wheel arch front: See fig. 5, 6 and 7.

BMW

Longitudinal member rear: Treat via existing plugged hole.



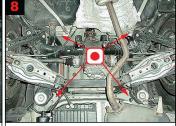
Wheel arch front/panel: Treat via 1 drilled hole and 3 existing plugged holes.



Wheel arch front/longitudinal member: Treat via 3 existing plugged holes.



Wheel arch front top member: Treat via existing holes and gaps.



Cross member abover rear axle assembly. Treat via existing plugged holes.



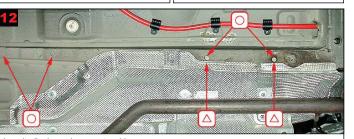
Cross member before tank: Treat via existing holes. See fig 10.



Fig. for correct treatment. Longitudinal member: See fig 11.



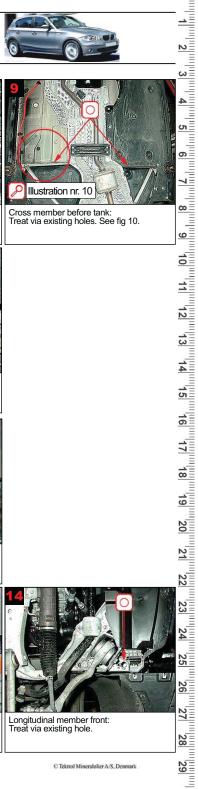
Longitudinal members centre: Treat with lance.



Longitudinal members centre side: Treat via existing holes. Note double member. 2 drill holes in front.



Longitudinal members centre and exhaust heat shield: Longitudinal members: Treat via existing holes. Cover plate by exhaust. Treat behind plate area where possible.



Longitudinal member front: Treat via existing hole.













