



## **Chevrolet Nubira Stationcar**

**Model 2005** 



Floor level

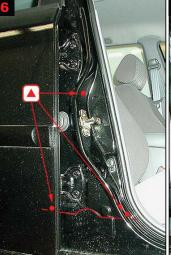


Engine compartment:
Cowl: Flip plastic plate, treat with caution in underneath. Treat along top of longitudinal member, reinforcement for engine suspension right side, under airfiller and battery box, behind spring strut and treat bulb holder and locking plate. See fig. 3 for correct treatment.



Treatment diagram

Bonnet lid: Treat via existing holes. By windscreen: Treat via existing holes behind lining.



B-pillar: Treat via 3 drilled holes. Uppermost drill hole above lock mounting, 2 drlll holes in panel arches.



Rear door: 3 drill holes for correct treatment. Centre drill hole level with screws for locking device and close to door plate.



C-pillar/rear wing: 3 drill holes for correct treatment.



Fig. for correct treatment.



A-pillar: Drill 2 holes for correct treatment. Drill level right above and right below door hinges.



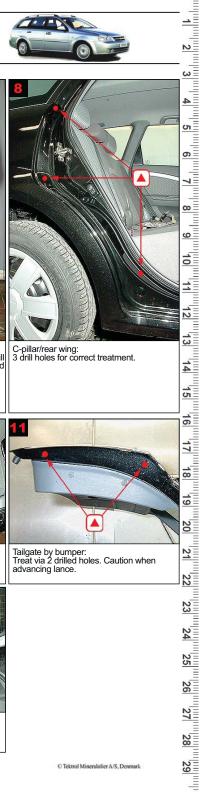
Front door: Treat via 3 drilled holes for correct treatment. Centre drill hole level with screws for locking device.



Rear wing and rear panel: Remove tail light. Drill 2 holes for correct



Rear panel: Treat via existing holes.



Tailgate by bumper: Treat via 2 drilled holes. Caution when advancing lance.



Tailgate side: Drill 1 hole for correct treatment.



Tailgate by roof: Remove plastic plate. Treat via existing

















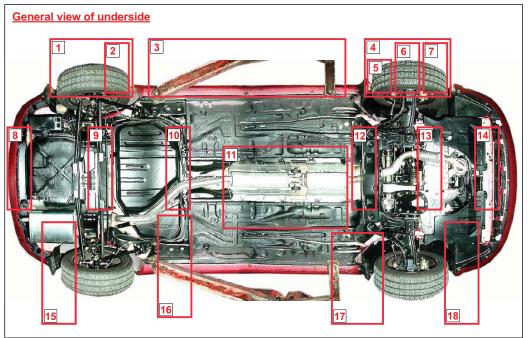




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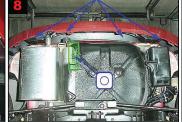
Treatment diagram

## Underside

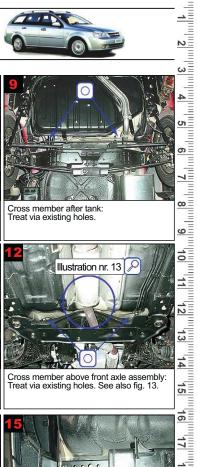




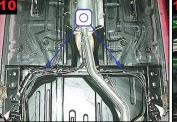
Wheel arch front/longitudinal member/ reinforcement: Treat via 3 drilled holes and existing holes.



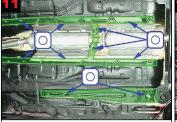
Rear panel and reinforcement on spare wheel box. Treat via existing holes and



Cross member after tank: Treat via existing holes.



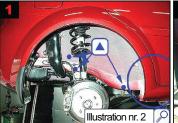
Cross member before tank: Treat via existing holes.



Longitudinal members centre and small cross member: Treat via existing holes behind heat shield.



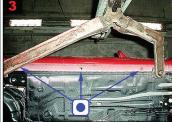
Cross member above front axle assembly: Treat via existing holes. See also fig. 13.



Wheel arch rear/longitudinal member: Treat via 3 drilled holes. See fig. 2 for cor-rect treatment of panel and C-pillar.



Wheel arch rear/panel: Treat via existing plugged holes.



Panel: Treat via 3 existing plugged holes



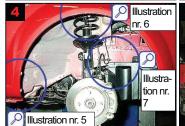
Cross member over exhaust: Treat via existing hole.



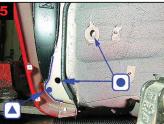
Cross member under radiator: Treat via existing holes.



Longitudinal member rear: Treat via existing holes.



Wheel arch front: See fig. 5, 6 and 7.



Front wheel arch/panels and longitudinal member: Drill 1 hole and use existing plugged hole. Treat with lance. Longitudinal member: Treat via existing plugged hole.



Wheel arch front top member: Treat via existing holes and gaps.



Longitudinal member before wheel arch rear: Treat via existing holes.



Small cross member and reinforcement: Treat via existing holes and gaps.



Longitudinal member front: Treat via existing hole.

















