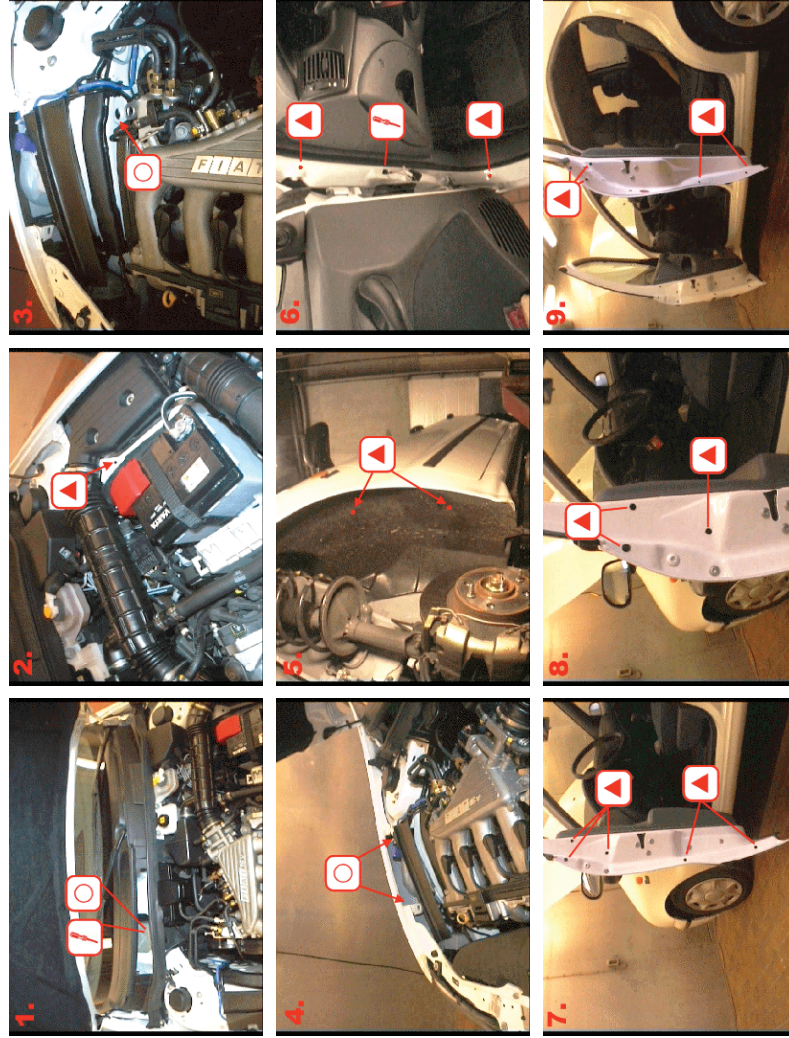




Floor level

| Component          | Instructions  | Drillings | Fig   |
|--------------------|---|-----------|-------|
| Cowl               | Remove cover plate. Treat via existing hole.  |           | 1     |
| Engine compartment | Top members: drill in the left member, existing hole in right member. Bonnet lid: Flip up lining. Treat via existing holes. | 1         | 2, 3  |
| Front wings        | Front part via hole from engine compartment. Rear part via drilling in liners - do not drill in the right                   | 2         | 4, 5  |
| A-pillar           | Drill 2 holes. Remove door switch.  | 2         | 6     |
| Front doors        | 5 holes (the 2 top ones owing to members), the rest to treat door plate.  | 5         | 7, 8  |
| Rear doors         | 5 holes (the 2 top ones owing to members), the rest to treat door plate.  | 5         | 9, 10 |
| B-pillar           | 1 drill hole to treat B-pillar.   | 1         | 11    |

Abbreviations: long. m. = longitudinal member, (L) = left, (R) = right



| Component  | Instructions   | Drilling | Fig        |
|------------|--|----------|------------|
| C-pillar   | Drill 2 holes. Treat via existing hole from wheel arch.                          | 2        | 12, 13     |
| Rear wing  | Right across wing via 2 holes by C-pillar and 2 drill holes by taillight.        | 2        | 12, 14     |
| Tailgate   | 1 hole at top, 2 holes + existing hole in frame, 2 holes at bottom of tailboard. | 7        | 15, 16, 17 |
| Rear panel | Drill 1 hole each side.  | 2        | 18         |

Abbreviations: long. m. = longitudinal member, (L) = left, (R) = right





Underside

| Component                 | Instructions   | Drillings | Fig.       |
|---------------------------|--|-----------|------------|
| Longitudinal members rear | Drill 2 holes in member in right side. Drill 1 hole left side. Drilling in plastic plug. Treat via existing holes. | 5         | 19, 20     |
| Cross member rear         | Drill in line with panel casing in each side. Drill in centre of member by cable for handbrake.                    | 3         | 21, 22, 23 |

Abbreviations: long. m. = longitudinal member, (L) = left, (R) = right

| Component                  | Instructions  | Drillings | Fig.       |
|----------------------------|---|-----------|------------|
| Panel boxes                | Treat via existing plugged holes. Inner panel: 3 drill holes each side. | 3         | 24, 25, 26 |
| Cavity behind front axle   | Treat via 2 holes each side.  | 2         | 27, 28     |
| Cross member front         | Drill 1 hole right side.  | 1         | 29         |
| Longitudinal members front | 2 drill holes in each side from front wheel arch.                       | 2         | 30         |

Abbreviations: long. m. = longitudinal member, (L) = left, (R) = right

