# Fiat Marea Stationcar Model 1996



13, 14 15, 16 17, 18 17, 19 20

Drilling 2(L), 2(R) 2(L), 2(R)

At top: 1 drill hole. Frame: Drill 1 hole each side. At bottom: Drill 2 holes - 1 each s

Abbreviations: long. m. = longitudinal member, (L) = left, (R) = right

Nethermost drill hole to treat rear wing - additional 2 drill holes in nethermost C-pillar.

Drill 1 hole each side.

ailboard

ailgate

C-pillars

4 holes from door end. (uppermost hole owing to member in top of door)

Treat via 2 drilled holes.

Instructions

Component

B-pillars

Rear doors Rear wings

2 drill holes by C-pillars. 1 drill hole by tail light.

3(L), 3(R) 4(L) 4(R)

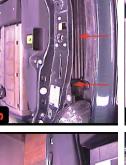
## Floor level

Component Instructions	Instructions	Drillings	Fig
Cowl	Remove plastic plate covering pollen filter. Treatment of cowl area from this hole.		-
Engine compartement	Treat up under locking plate. (see treatment of front wings).		2,3
Bonnet lid	Remove front outer clip and clip by side frame. Treat via existing holes.		4,5
Front wings	Treatment via clearance from engine compartement (no wheel arch liner). Note: additional treatment from underside.		6,7
A-pillars	Treat via 3 drilled holes.	3 (L), 3(R)	8,9
Front doors	Drill 4 holes from door end and 1 in front Note: 2 upper holes owing to members in front door.  Treat door plate at top via centre hole - drill outer member with long drill.	5(L), 5(R)	10,11,12

















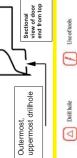


Member











Drill and plug hole

Area











Zoom on detail

Area

















### Underside

Component	Instructions	Drillings	Fig.
Rear panel	Treat via existing plugged holes. (the panel is divided - treat upwards from large holes).		24, 25
Longitudinalmemb er rear	Treat via existing holes in front and back of member. 1 drill hole from rear wheel a	1(L), 1(R)	26,27, 28
Longitudinal member rear (R)	Front part of member: Drill thru plastic plate for treatment of this area.	1 (R)	29
Cross member above tank	Treat with flex hose via existing hole.		30
Cross member before tank	Treatment via 2 drill holes in member.	2	31, 32
	Abbreviations: long. m. = longitudinal member, ( L) = left, ( R) = right		

