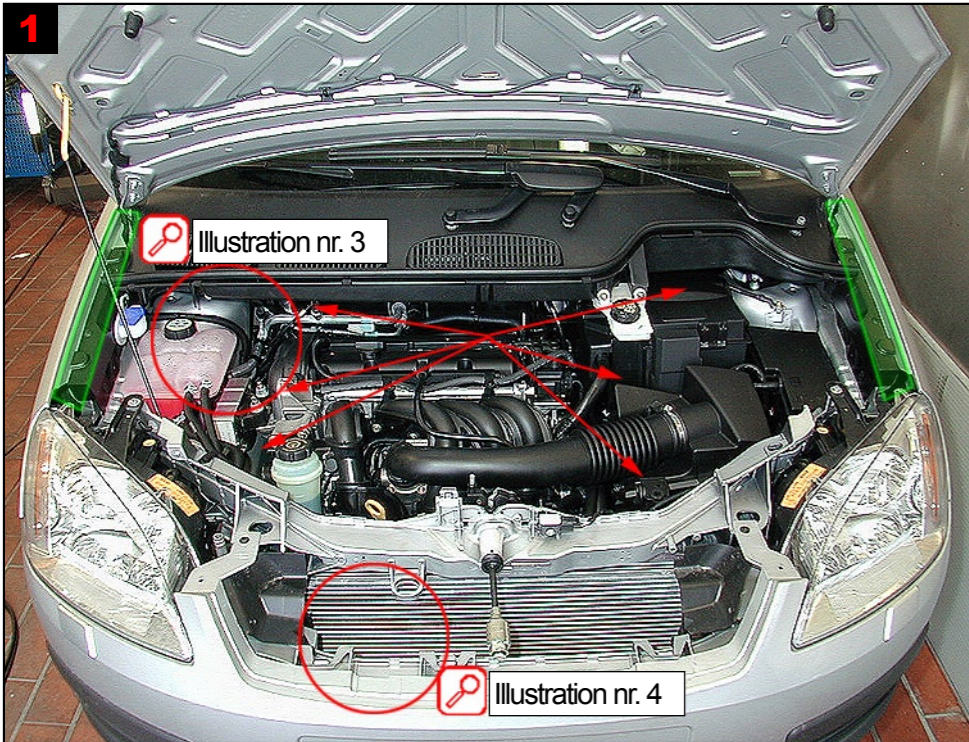
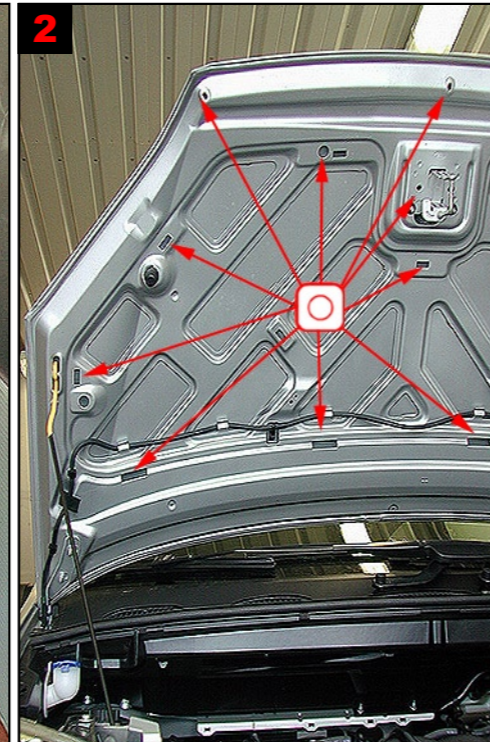




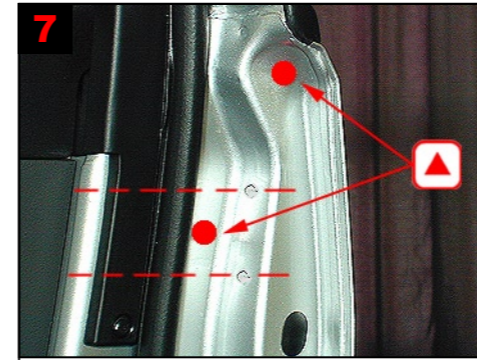
Floor level



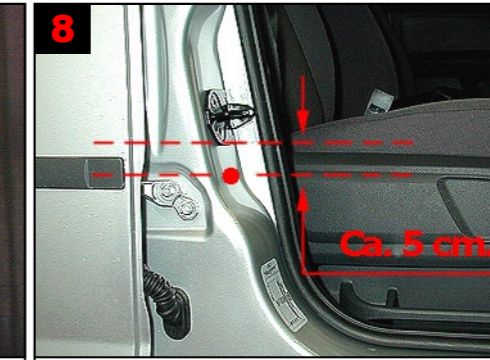
1
Engine compartment:
Treat behind spring struts, generally along top of longitudinal members, under coolant reservoir, battery box and airfilter body. Treat joint between front wing and wheel arch liner. U-member behind bumper: See fig 3 and 4.



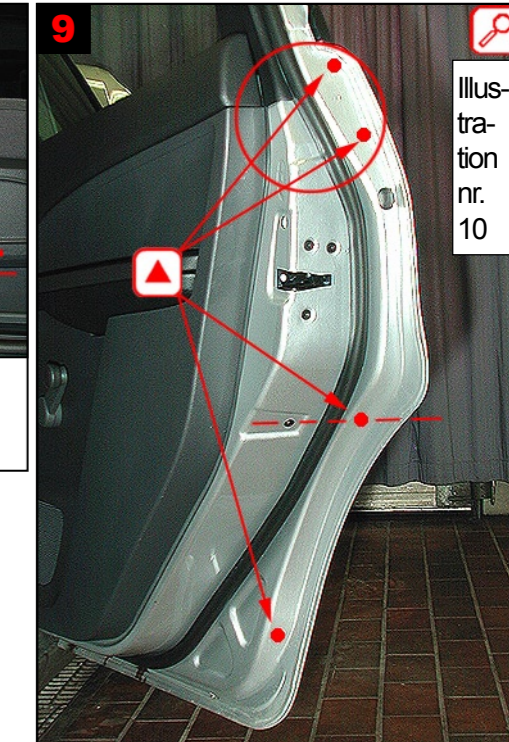
2
Bonnet lid:
Treat via existing holes.



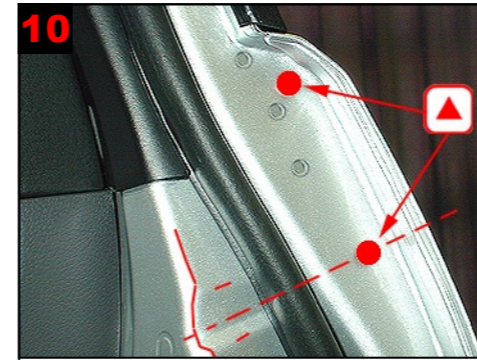
7
Front door sectional view:
Drill between spot welds 1 and 2.



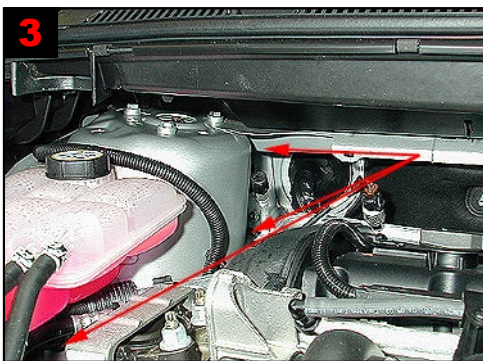
8
B-pillar:
Treat via 1 drill hole below lock mounting.



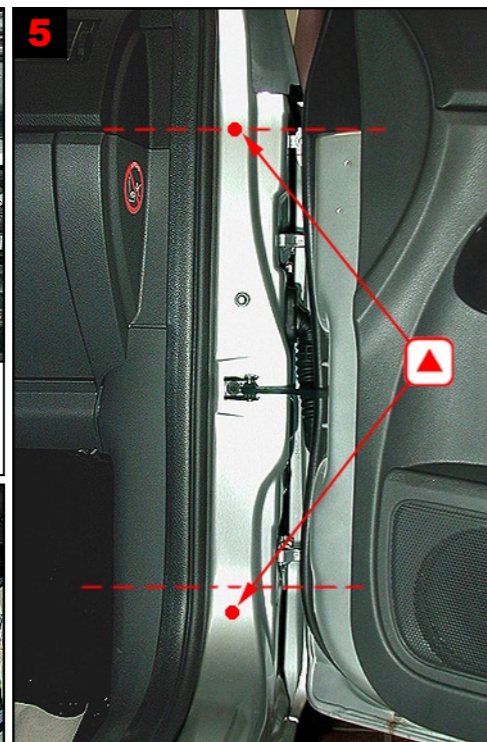
9
Rear door:
4 drill holes for correct treatment. See fig. 10 for drilling at correct level. Centre drilling: Drill level with screw.



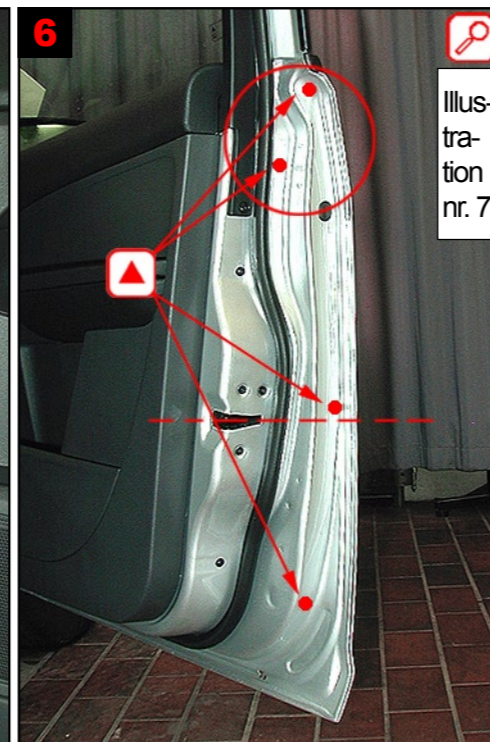
10
Rear door sectional view:
2nd drill hole: Drill level with plate fold.



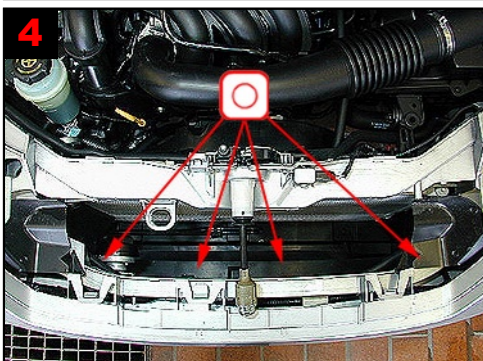
3
Fig. for correct treatment of reinforcements on spring struts.



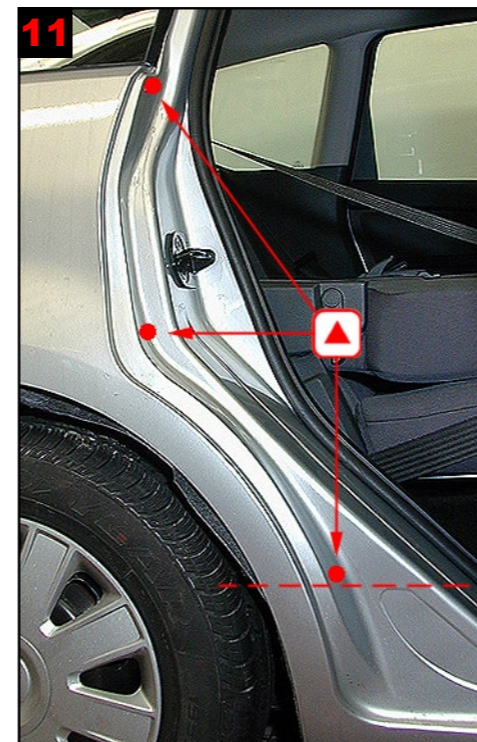
5
A-pillar:
Treat via 2 drilled holes. Top drilling level with screw for wing. Lower drilling below door hinge.



6
Front door:
4 drill holes for correct treatment. See fig. 7 for correct top drilling. Centre drilling: Treat via 1 drilled hole above lock mounting. Drill close to door plate.



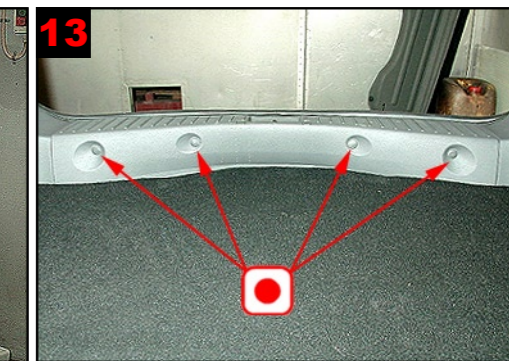
4
U-member behind bumper:
Treat wherever possible.



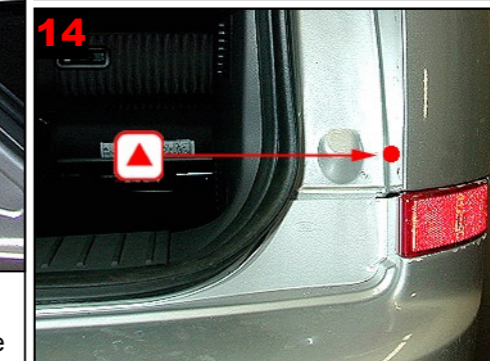
11
C-pillar:
3 drill holes for correct treatment. Lower drill hole: Drill level with upper edge of plate flange



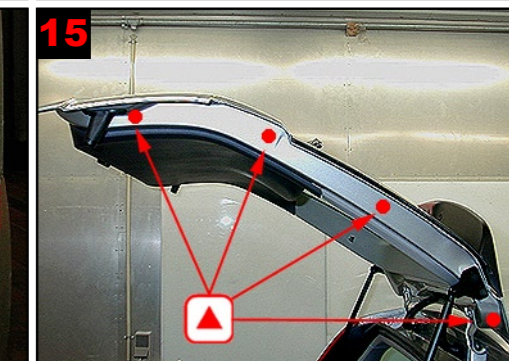
12
Rear wing from boot:
Treat via existing lug. Treat in all directions.



13
Rear panel:
Treatment via existing plugged holes (clips).



14
Rear wing:
Treat via 1 drilled hole above tail light.



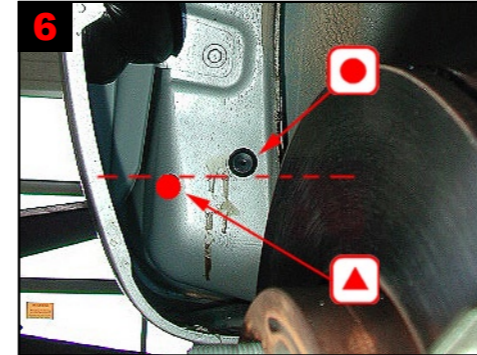
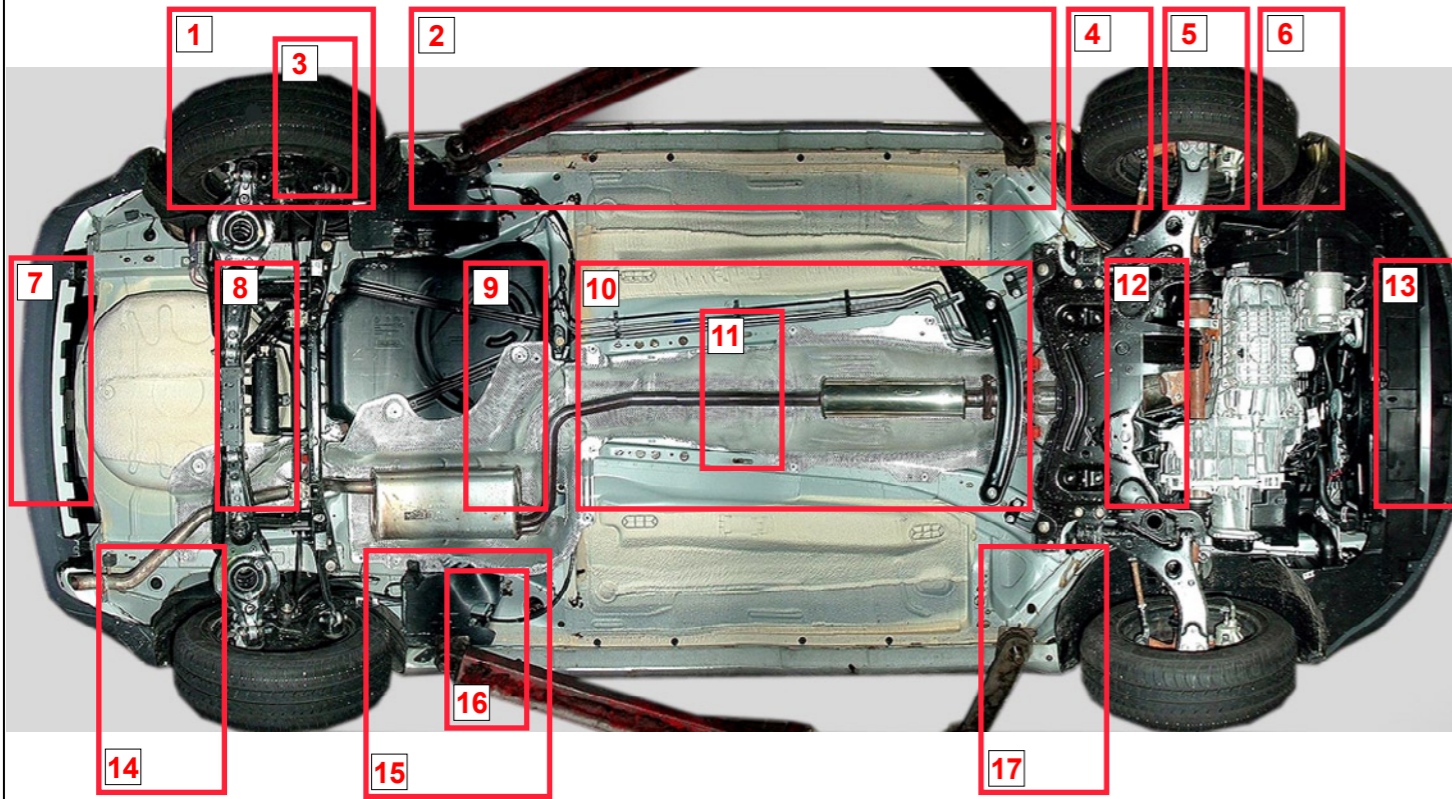
15
Tailgate side:
4 drill holes for correct treatment. **Caution when advancing lance.**



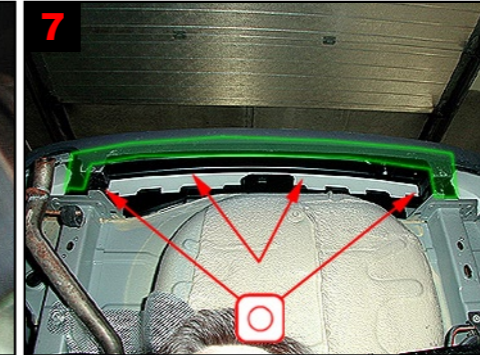
Treatment diagram

Underside

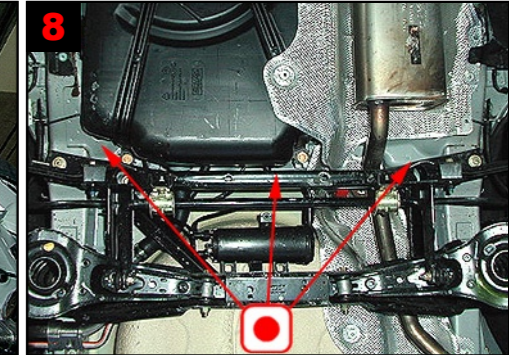
General view of underside



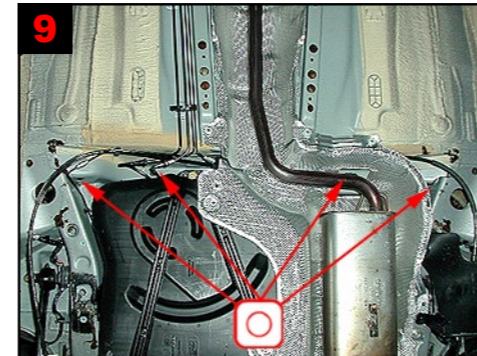
6 Wheel arch front:
Treatment of outer panel via 1 drill hole.
A-pillar: Treat via existing plugged hole.



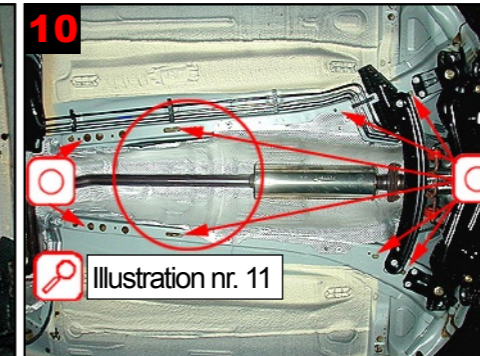
7 Rear panel/U-member by bumper:
Treat via existing holes and gaps.



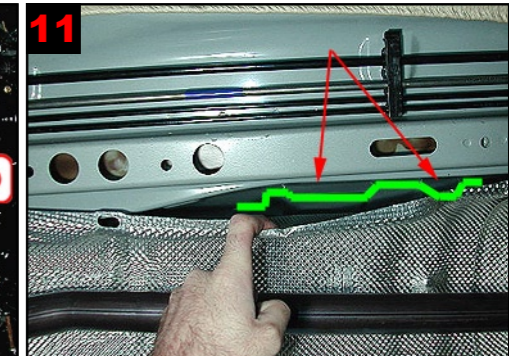
8 Cross member above rear axle assembly:
Treat via existing plugged holes.



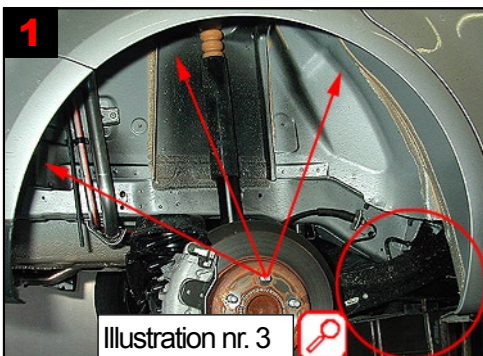
9 Cross member before tank:
Treat via existing holes.



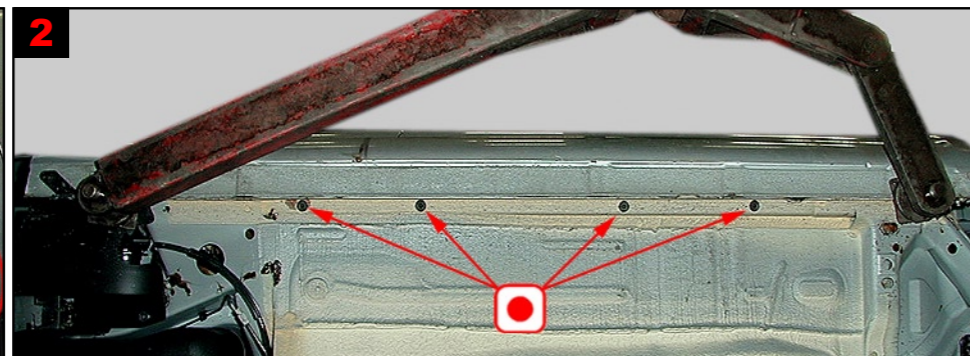
10 Longitudinal members centre:
Treat via existing holes. See fig 11. Treatment of reinforcement.



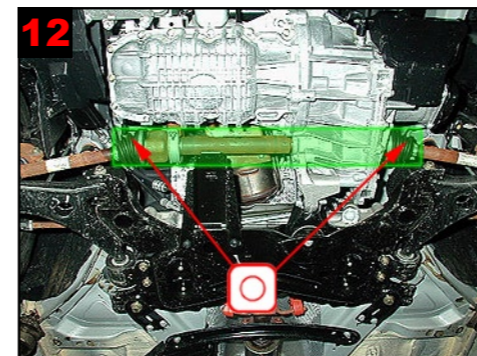
11 Treat reinforcements via existing gap.



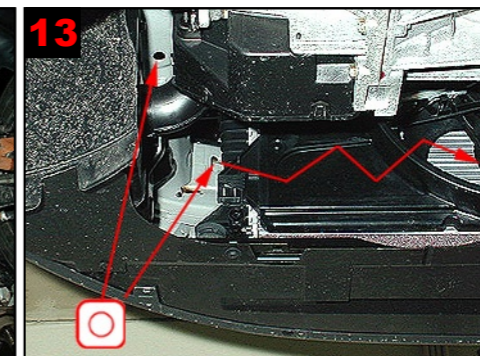
1 Wheel arch rear:
Remove/flip wheel arch liner. 1 drill hole to treat panel, treat with lance. See fig 3 for correct treatment.



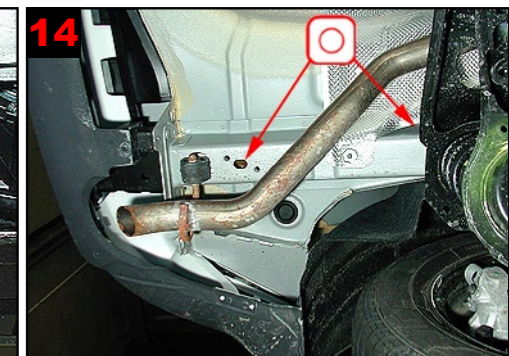
2 Panel:
Treatment of inner panel via 4 existing plugged holes. 2 drill holes for correct treatment of inner and outer panel (treat with lance). See fig. 3 and 6 for correct treatment.



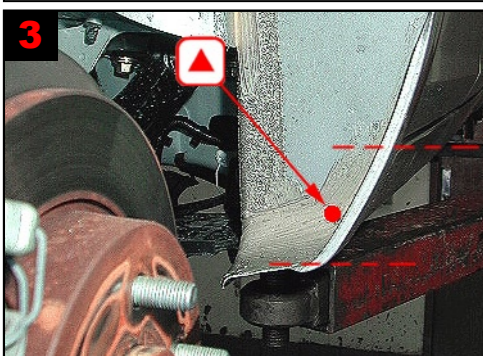
12 Cross member above rack-and-pinion:
Treat via existing holes.



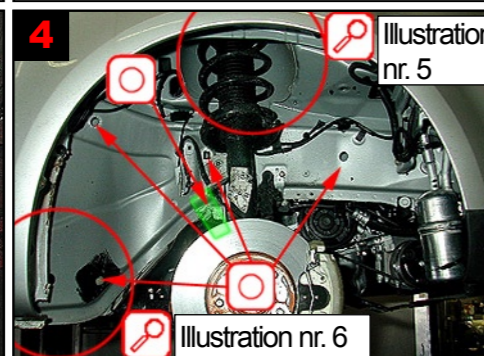
13 Longitudinal member front and reinforcement for bumper:
Treat via existing holes.
Cross member behind bumper: Treatment with lance or flex hose.



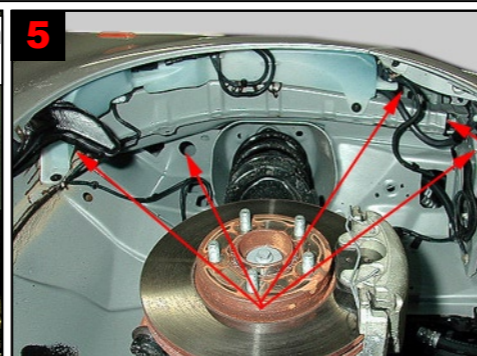
14 Longitudinal member rear:
Treat via existing holes.



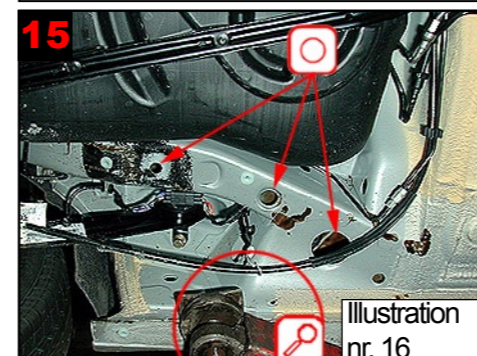
3 Wheel arch rear/inner and outer panel:
1 drill hole to treat panel, treat with lance.



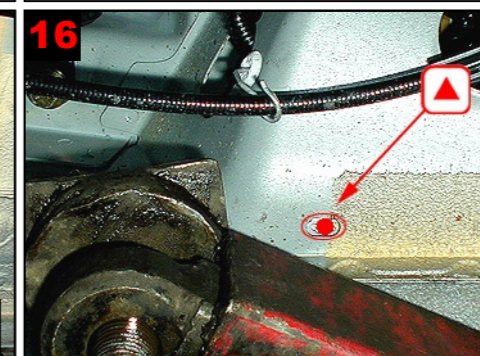
4 Wheel arch front:
Longitudinal member/reinforcement in wheel arch front: Treat via existing holes. See fig. 5 and 6 for correct treatment.



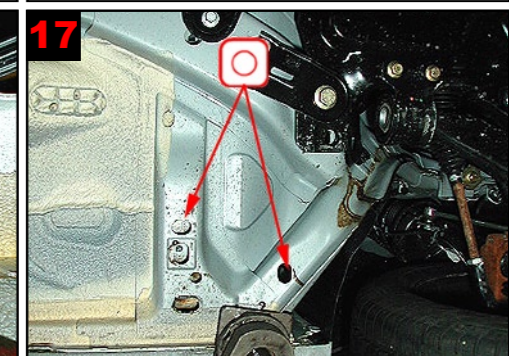
5 Top member in front wing:
Treat via existing holes and gaps.



15 Longitudinal rear member/rear section before rear wheel casing:
Treat via 1 drilled hole and all existing holes. See fig 16 for correct drilling.



16 Fig: correct drilling. Notice: double plate.



17 Small cross member/auxiliary member:
Treat via existing holes.