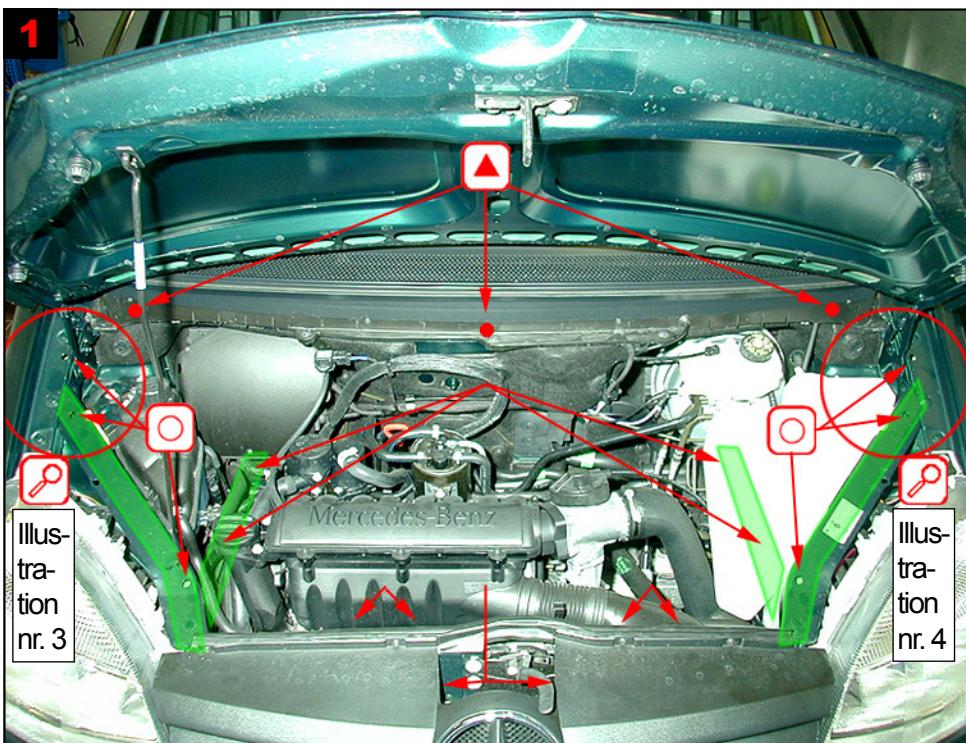
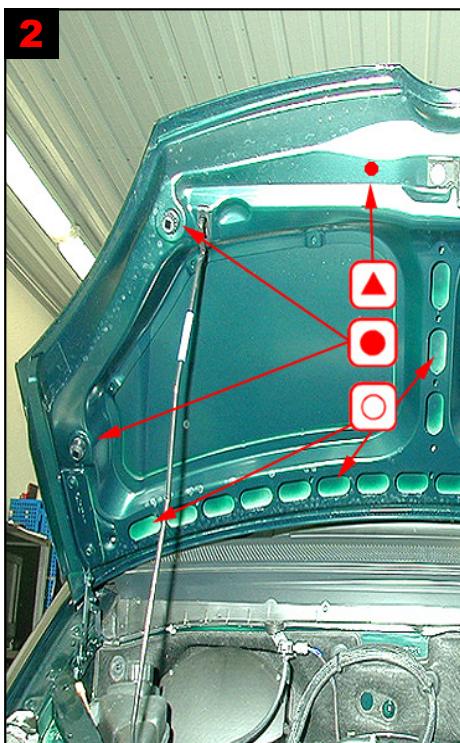




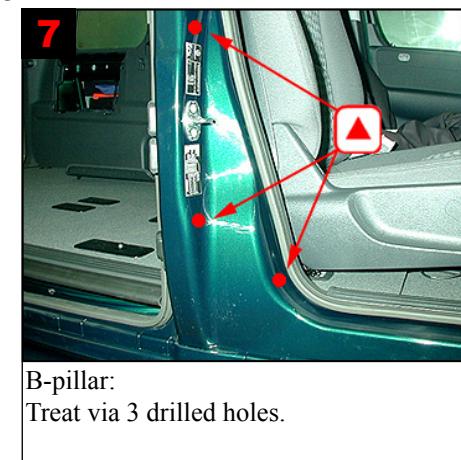
Treatment diagram



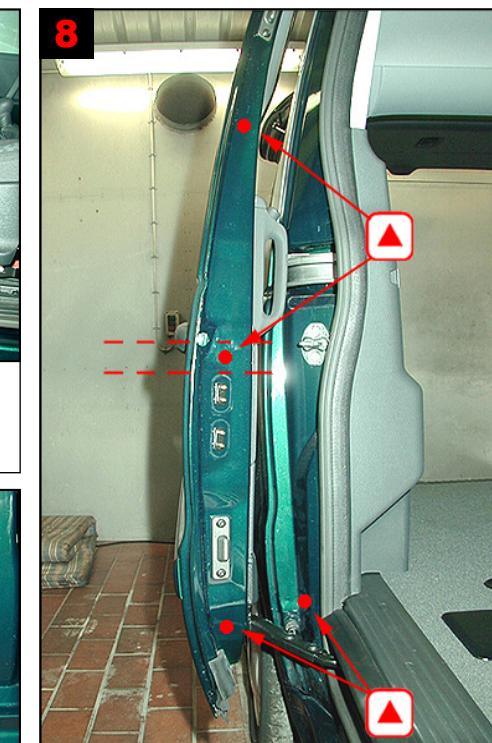
Engine compartment: Cowl:
 Treatment via 3 drill holes in plastic plate (treat with caution). Treatment of top members in wings, on top of longitudinal members, under fluid reservoir, ABS distributor. Treatment of auxilliary members and locking plate. See fig 3 and 4 for correct treatment.



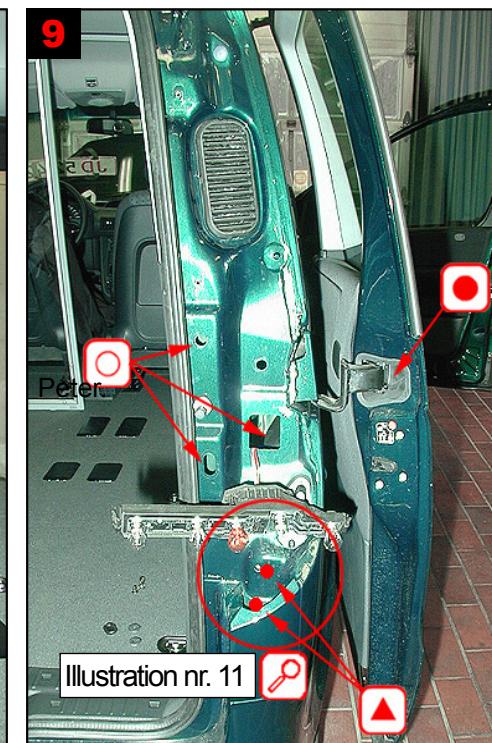
Bonnet lid:
 2 drill holes in front. 2 existing plugs each side. Remaining area via existing holes.



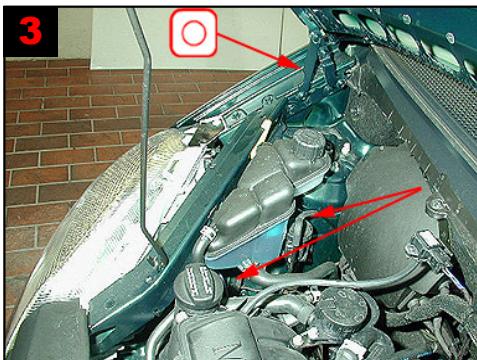
B-pillar:
 Treat via 3 drilled holes.



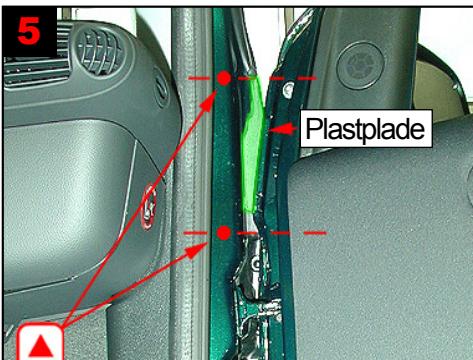
C-pillar/sliding door: C-pillar:
 Treatment via 1 drill hole right above mounting for sliding rail. Sliding door: Treat via 3 drilled holes. Drill hole centre is drilled between screw for handle and light switch.



D-pillar/sliding door rear:
 Sliding door rear: Treatment via plugged hole by mounting for sliding rail. D-pillar: Remove tail light. Treat via existing holes. See fig. 11 for correct drill holes.

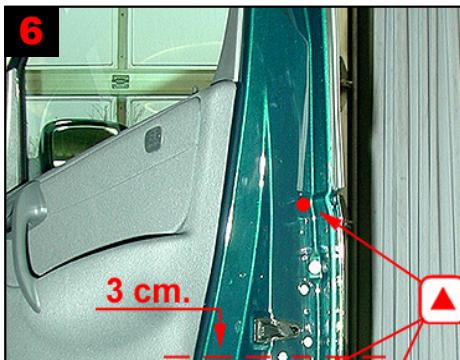


Engine compartment - sectional view:
 Treatment under fluid reservoir and behind head lamp and existing hole for top member in wing.



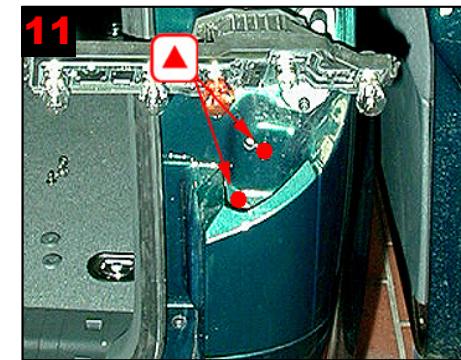
A-pillar:

Treatment via 4 drilled holes. Uppermost drill hole level with top of plastic plate. 2nd. drill hole right above door hinge. Lower drill holes: 0



Front door:

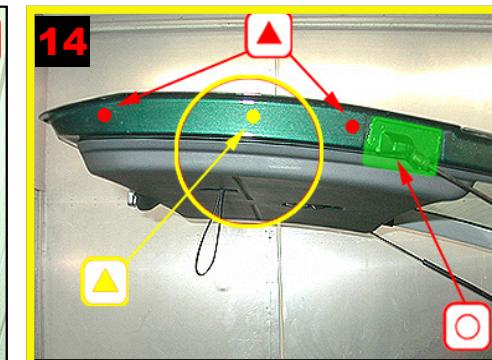
Treat via 3 drilled holes. Centre drilling. Drill 3 cm below screw for door lock.



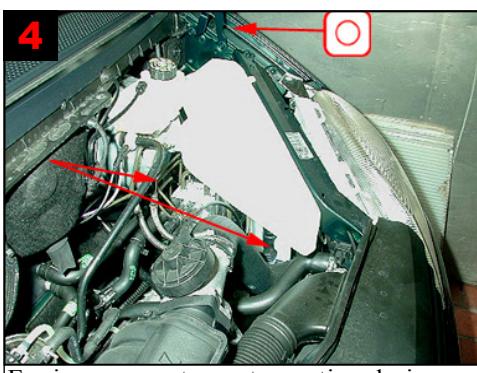
Rear wing and rear panel:
 Treat via 2 drilled holes.



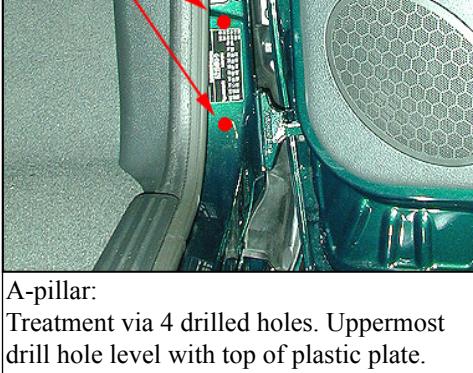
Peter.



Tailgate side: Treatment of reinforcement via existing hole. Right side: Treat via 2 drilled holes. **Left side:** Treat via 1 drilled hole.

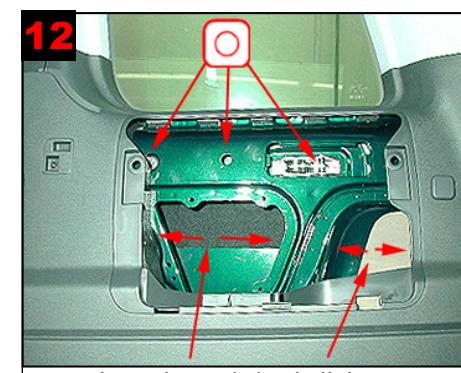


Engine compartment - sectional view:
 Treatment under ABS distributor and behind head lamp and existing hole for top member in wing.

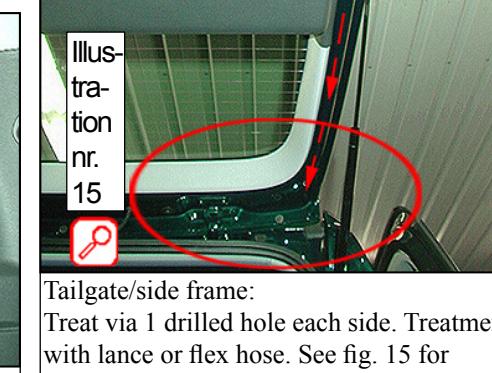


Front door:

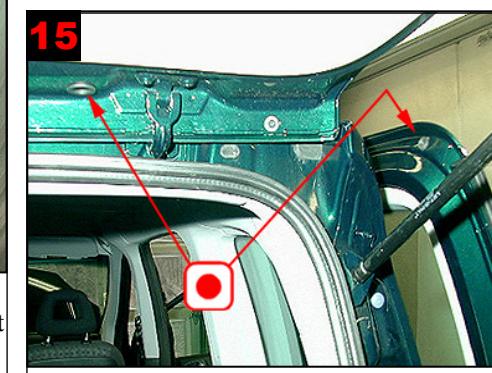
Treat via 3 drilled holes. Centre drilling. Drill 3 cm below screw for door lock.



Rear wing: Dismantle lug in lining. Treatment of top member via existing holes and rear wing via existing gaps, treat in all directions.



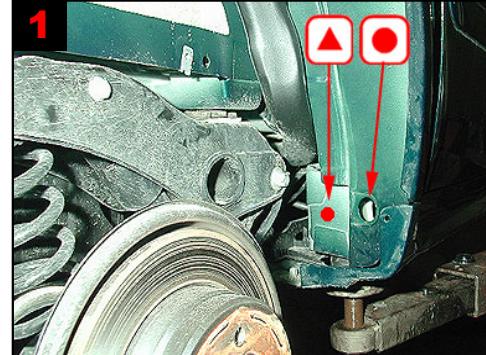
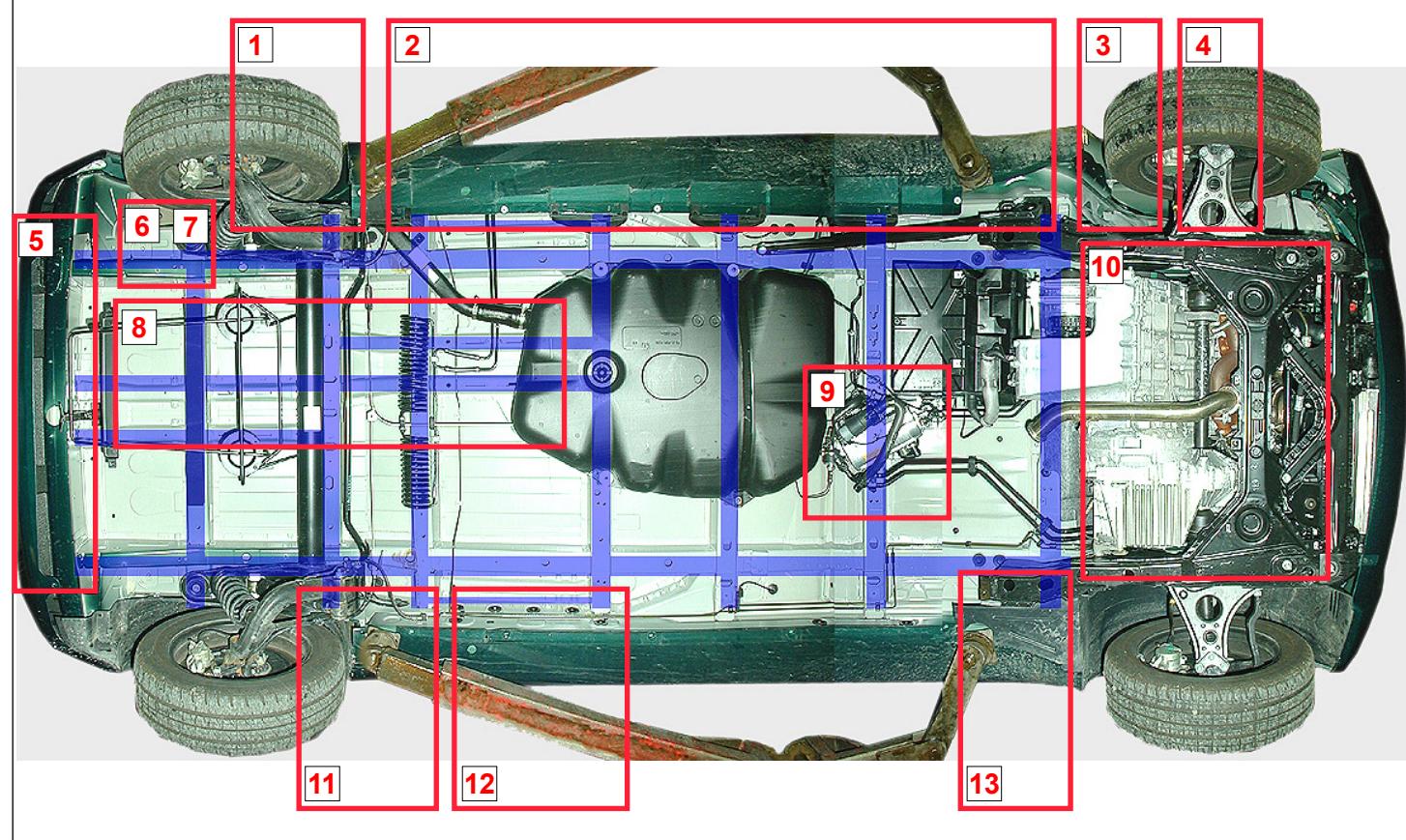
Tailgate/side frame:
 Treat via 1 drilled hole each side. Treatment with lance or flex hose. See fig. 15 for treatment of tailgate by roof and slide door.



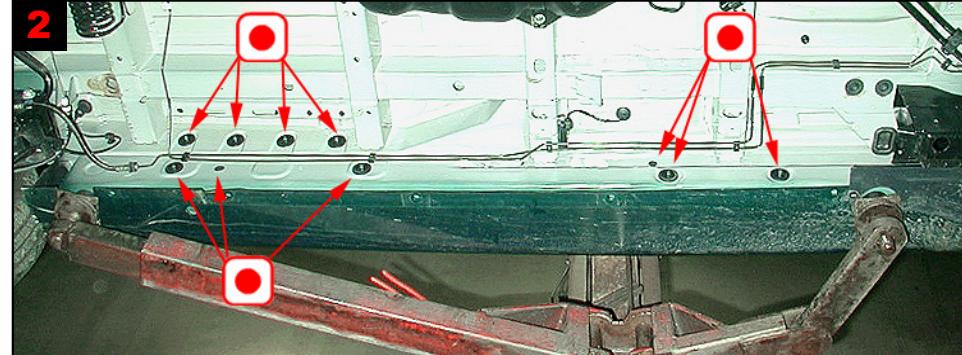
Tailgate by roof/sliding door: Tailgate: Treatment via 2 plugged holes. Sliding door: Treatment via existing plugged hole in frame.



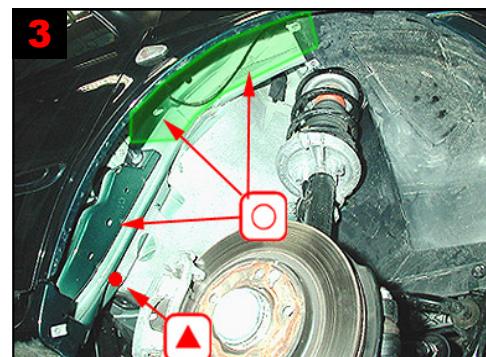
Treatment diagram

General view of underside


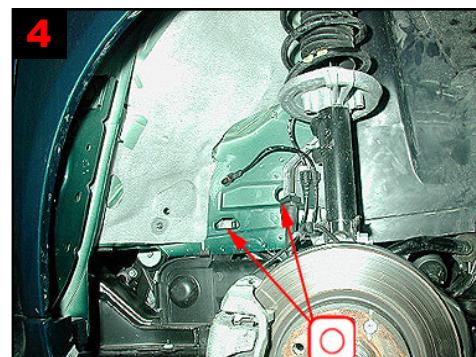
Wheel arch rear:
Treatment of panel via 1 drill hole and
existing plugged hole.



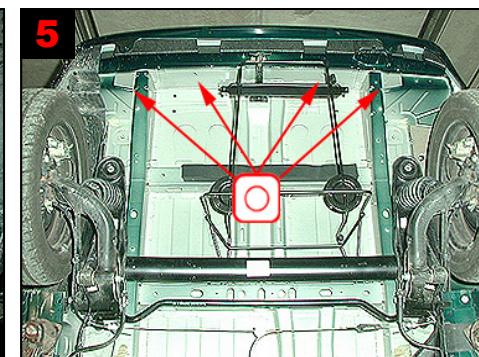
Panel:
Treatment via existing plugs (10 plugs each side).



Wheel arch front: Dismantle rear liner.
Treatment of top member and auxiliary member
via existing holes. Panel: Treat via 1 drilled hole.



Wheel arch front/longitudinal member:
Treat via 2 existing holes.



Rear panel:
Treat via existing holes.

Underside

6

Body frame: Fig. 7: Treat as separate units. Treatment via existing holes and gaps - as existing gaps can be very small, additional drilling close to gap may be necessary. See fig 11. Several longitudinal members (marked red on fig. 7) are double members. See fig 12.

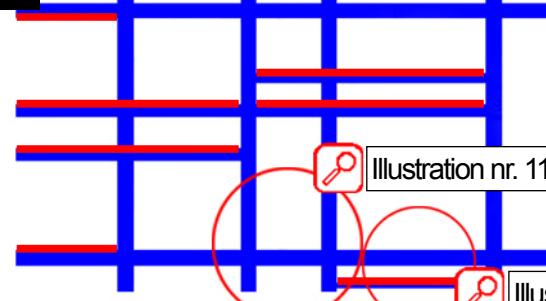
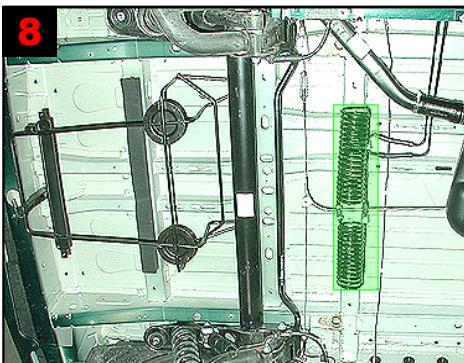
7


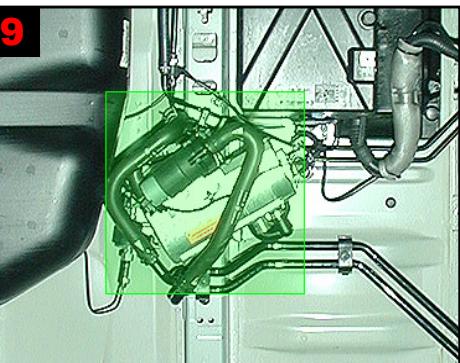
Illustration nr. 11

Illustration nr. 12

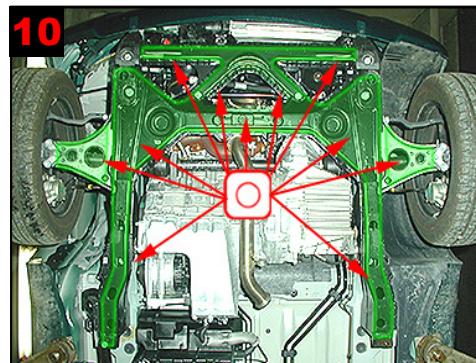
Body frame.



Fuel radiator:
Cover radiator from oil.



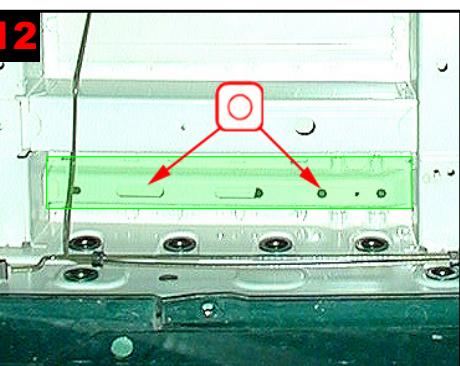
Cabin heater:
Cover heater from oil.



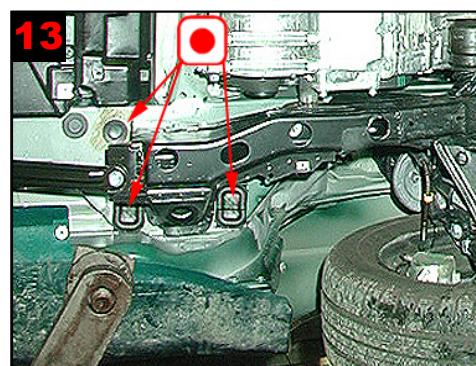
Front axle assembly:
Treat via existing holes.



Cross members side fittings: Treatment
via existing holes and gaps - as existing
gaps can be very small, additional
drilling close to gap may be necessary.



Double members:
Several members are filled with foam
rubber - remove it if possible.



Longitudinal member before wheel arch
front: Treat via existing plugged holes.

Please notice:

Allow app. 2 hours for dismantling and attachment of exhaust and cover plates.