

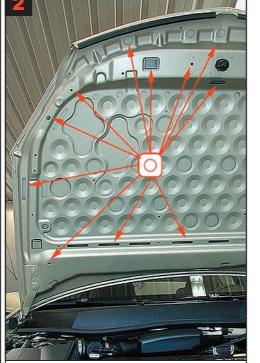
Treatment diagram

**Opel Astra Stationcar** 

Model 2004

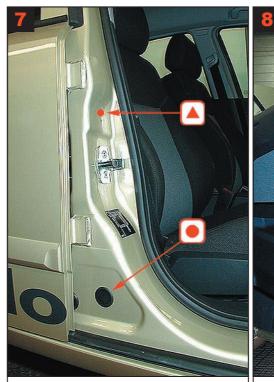
Floor level





Engine compartment: Cowl: Remove rubber strip, flip up plastic plate. Treat with caution in underneath. Treatment on top of longitudinal member, behind spring struts, under air filter, battery box and fuse box. Treat locking plate via existing plugged holes and up under. See fig 3 and 4.

Bonnet lid: Treat via existing holes and gaps.



B-pillar: Treat via 1 drilled hole and existing plugged hole. Drill 1 hole 5 cm. above lock mounting.

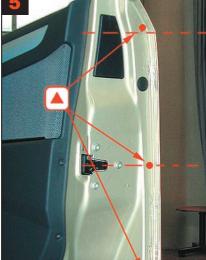
Rear door: Treat via 3 drilled holes for correct treatment.



Treatment of top member in wing via existing hole and on top of longitudinal members.

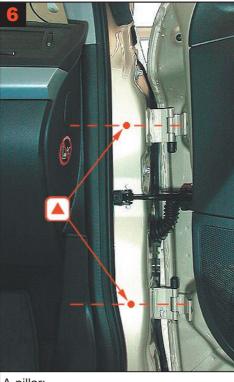


Treatment on top of longitudinal mem-bers, behind spring struts, under battery and fusebox.

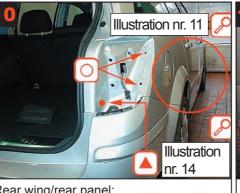


Front door: Freat via 3 drilled holes for correct treatment

Area



A-pillar: Treat via 2 drilled holes. Drill level with centre door hinges.

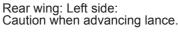




Rear wing/rear panel: Remove tail light. Treat via existing holes. Rear panel: Treat via 1 drilled hole.



Tailgate side: Drill 2 holes for correct treatment. (caution when advancing lance).



Drill hole

Use of tools

Zoom on detail











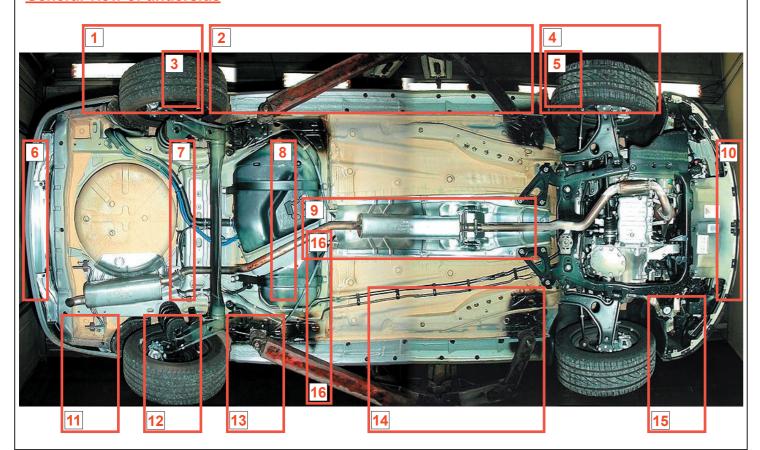
Treatment diagram

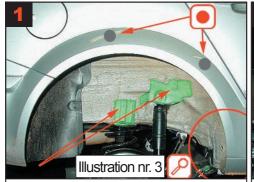
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Model 2004

Underside

**General view of underside** 

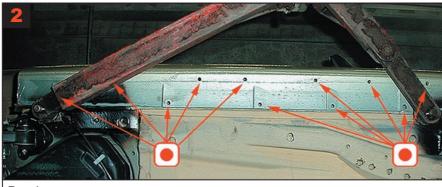




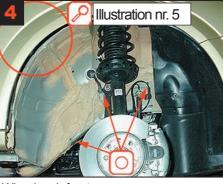
Wheel arch rear/rear wing: Treat via 2 existing plugged holes on back. Reinforcements: Treat via existing holes and gaps. See fig 3.



Wheel arch rear/panel: Treatment via 2 plugged holes.



Panel: Treat via all existing plugged holes. (11 plugs each side)



Wheel arch front: Remove/flip wheel arch liner. Treat longitu-dinal member via existing holes. See fig 5 for treatment of top member.

Drill and plug hole

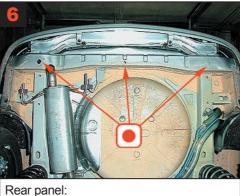
Area

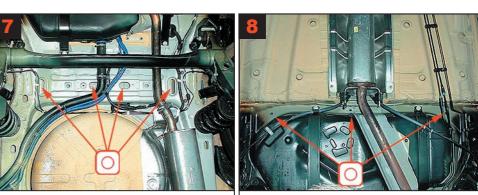


Wheel arch front top member: Treat via existing holes and gaps. Treat panel via existing plugged hole.

Use of tools

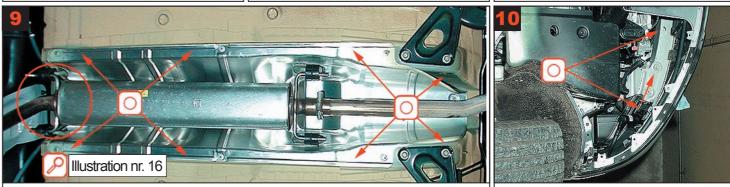
Drill hole





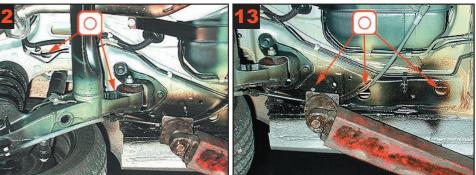
Treat via existing holes.

Cross member after tank: Treat via existing holes.



Longitudinal members centre and small cross member: Treatment via existing holes behind cover plate. Cross member: See fig. 16.



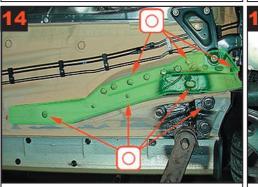


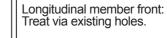
Longitudinal members rear: Treat via existing holes.

plugged hole.

Existing hole

Longitudinal members in wheel arch rear: Treat via existing holes.





Longitudinal member centre and cross member: Treatment via existing holes and



Existing plugged hole

Zoom on detail



Cross member before tank: Treat via existing holes.



Cross member before radiator: Treat via existing holes and gaps.

Longitudinal member before wheel arch rear: Treatment via 3 existing holes.



Cross member over exhaust: Treat via existing holes.