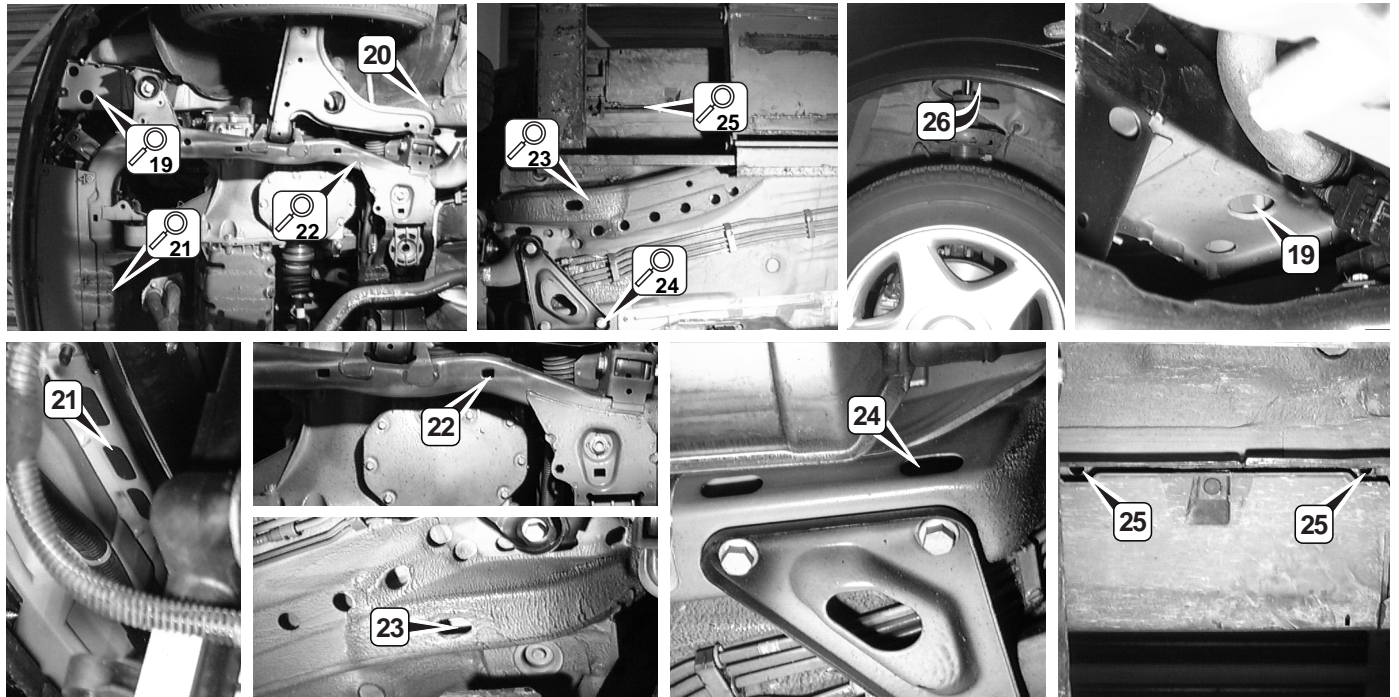


# OPEL ASTRA 1998-

## VEHICLE ON THE FLOOR

			<ol style="list-style-type: none"> <li>1. engine bonnet; remove emblem</li> <li>2. bulkhead; detach panel; spray sparingly</li> <li>3. longitudinal reinforcement in front wings; right</li> <li>4. crossmember, upper</li> <li>5. longitudinal reinforcement in front wings; left; remove reservoir</li> </ol>
			<ol style="list-style-type: none"> <li>6. 'A' posts; remove door switch</li> <li>7. front doors; front section; drill and plug hole; loudspeaker!</li> <li>8. front doors; rear section; drill and plug hole</li> <li>9. 'B' posts; remove rubber sealing; pull out and lock safety belt</li> <li>10. rear doors; front section; drill and plug hole</li> <li>11. rear doors; rear section; drill and plug hole</li> <li>12. 'C' posts; drill and plug hole</li> </ol>
			<ol style="list-style-type: none"> <li>13. tailgate; front section; remove grommet</li> <li>14. tailgate; rear section; drill and plug hole</li> <li>15. tailgate; left; right; remove rubber sealing</li> <li>16. rear end of roof; remove grommet</li> <li>17. 'D' posts; open lid</li> <li>18. rear wings; inner section; open lid</li> </ol>

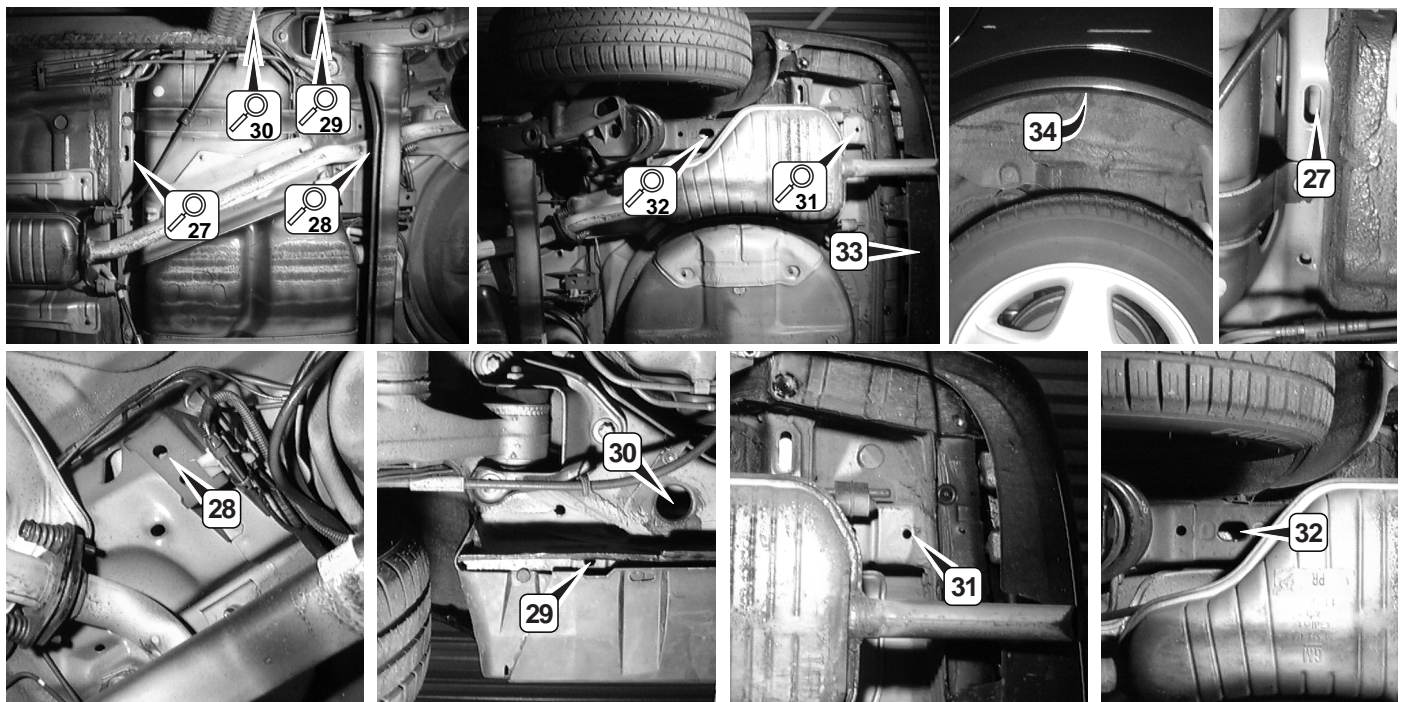
## UNDERSIDE



19. front longitudinal members; front section  
 20. front longitudinal members; rear section  
 21. crossmember, lower

22. subframe  
 23. floor panel; reinforcements  
 24. tunnel reinforcement

25. sills; front section  
 26. front wings; remove plastic insert



27. crossmember front of fuel tank  
 28. crossmember rear of fuel tank  
 29. sills; rear section

30. rear longitudinal members; front section  
 31. rear longitudinal members; rear section  
 32. rear longitudinal members

33. crossmember, lower; remove rubber sealing  
 34. rear wings; remove plastic insert