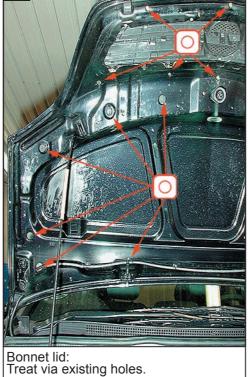


Treatment diagram

Opel Meriva MPV Model 2003

Floor level





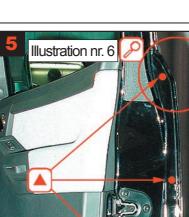
Engine compartment: Cowl: Flip plastic plate, treat with caution in underneath. Treatment on top of longitudinal member and battery and air filter box. Treatment up under locking plate and side fittings by radiator.

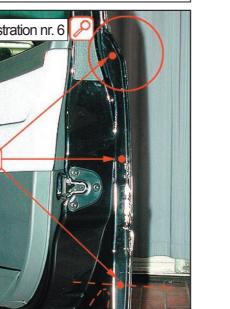


Engine compartement sectional view, right side: Fig: correct treatment of top member in wing and engine compartement.



A-pillar: Treat via 1 drilled hole. Treat via 1 drill hole (drill directly below door hinge).Remove door switch. Treat via existing hole.

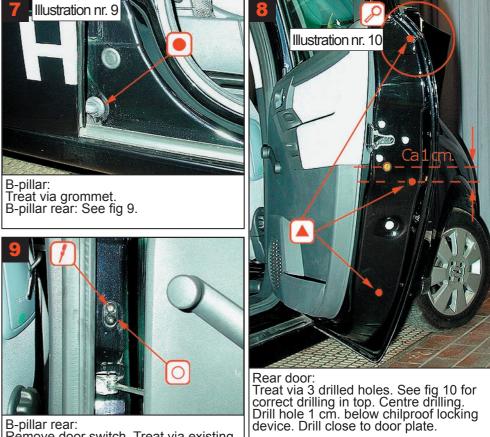




Front door: Treat via 3 drilled holes. See fig 6 for correct top drilling. Lower drill hole: Drill level with upper edge of plate flangeDrill close to door plate.

Illustration nr. 9

Front door sectional view: Uppermost drill hole: Drill level directly above plate fold.



Remove door switch. Treat via existing hole.



Rear door sectional view: Drill level with plate fold.



C-pillar and rear wing: Remove tail light. Treatment via 1 drill hole and 2 existing holes.



ing holes.

Area

Drill and plug hole







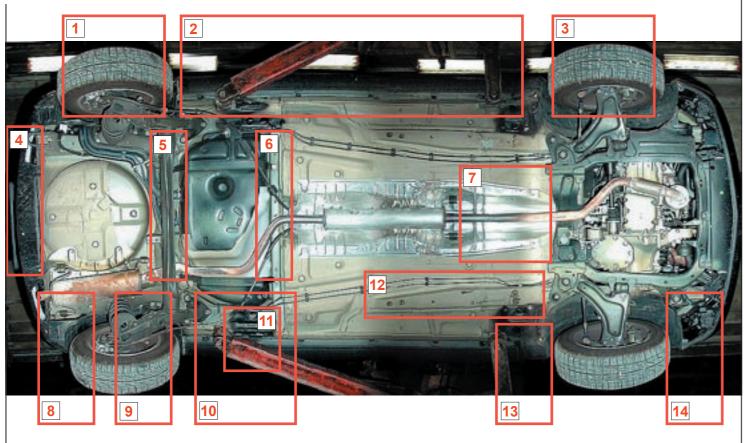
Rear panel: Treat via existing holes.

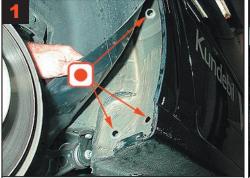


Treatment diagram

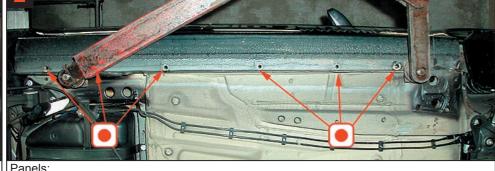
Opel Meriva MPV Model 2003







Wheel arch rear/panel: Flip out wheel arch liner. Treat via 3 existing plugged holes. Treat behind wheel arch liner where possible.



Panels: Treat via 6 plugged holes.



Wheel arch front: Flip out wheel arch liner. Treat via existing holes. Treat behind wheel arch liner where possible.

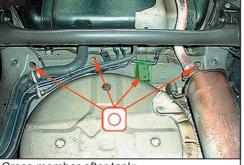
OPEL



Rear panel: Treat between bumper and panel.

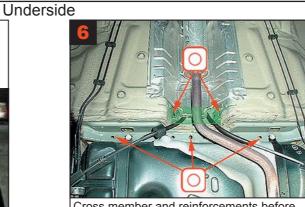
Drill and plug hole

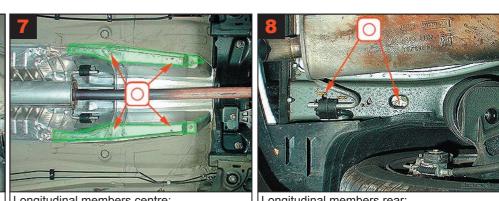
Area



Cross member after tank: Treat via existing holes and gaps.

Drill hole

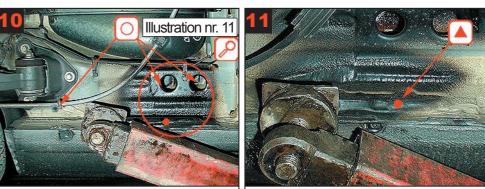




Cross member and reinforcements before tank. Treat via existing holes and gaps.

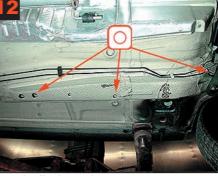
Longitudinal members centre: Treat via existing holes.





Longitudinal members in wheel arch rear: Treat via existing holes.

Longitudinal member before wheel arch rear: Treat via existing holes. See fig 11.



Small cross member after front wheel arch: Treat via existing holes.



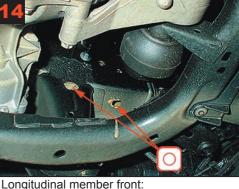




Longitudinal members rear: Treat via existing holes.

Reinforcement: Fig: drilling at correct level.





Longitudinal member front: Treat via existing holes.