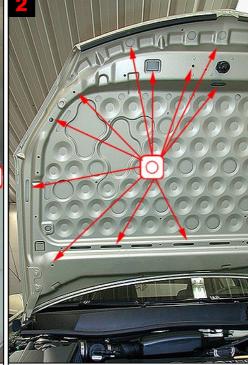
Floor level



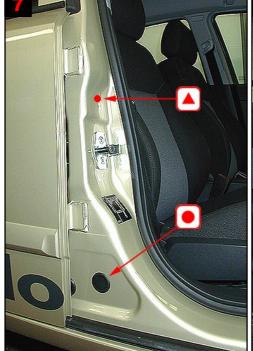




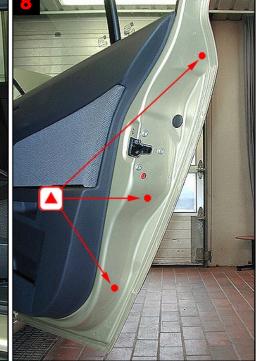
Engine compartment: Cowl: Remove rubber strip, flip up plastic plate. Treat with caution in underneath. Treatment on top of longitudinal member, behind spring struts, under air filter, battery box and fuse box. Treat locking plate via existing plugged holes and up under. See fig 3 and 4.



Bonnet lid: Treat via existing holes and gaps.



B-pillar: Treat via 1 drilled hole and existing plugged hole. Drill 1 hole 5 cm. above lock mounting.



Rear door: Treat via 3 drilled holes for correct treatment.



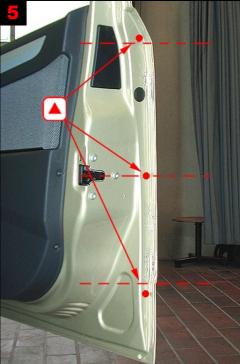
C-pillar:
Treat via 1 drilled hole. Remainder via existing plugged holes in wheel arch.



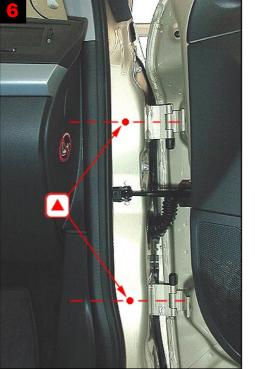
Treatment of top member in wing via existing hole and on top of longitudinal members.



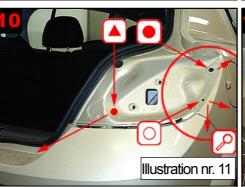
Treatment on top of longitudinal members, behind spring struts, under battery and fusebox.



Front door: Treat via 3 drilled holes for correct treatment.



A-pillar: Treat via 2 drilled holes. Drill level with centre door hinges.



Rear wing/rear panel: Remove tail light. Treatment via existing and plugged hole. Rear panel: Treat via 1 drilled hole.

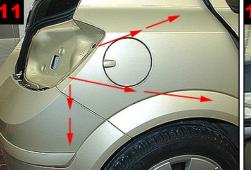


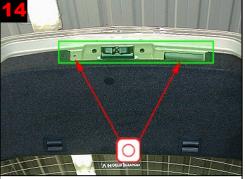
Fig. for correct treatment.



Tailgate by roof: Treat via 2 drilled holes.



Tailgate side: Drill 1 hole for correct treatment.



Tailgate by bumper:
Treatment via existing holes (behind cover plate).





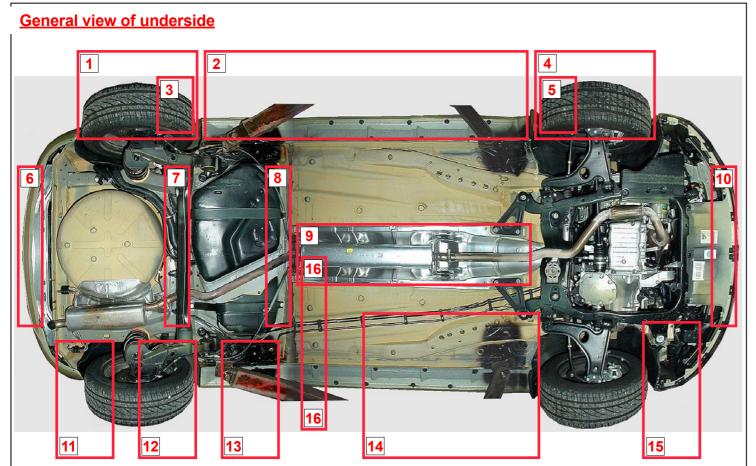


Opel Astra 4D - HB

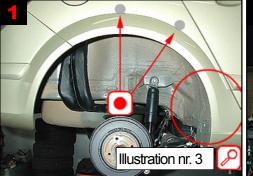
Model 2004



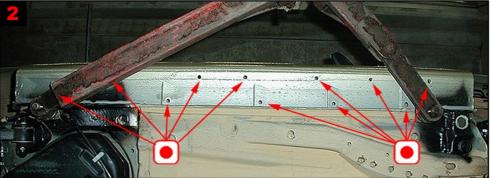
Underside



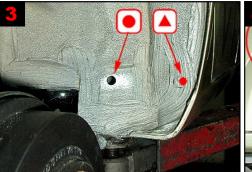
Treatment diagram



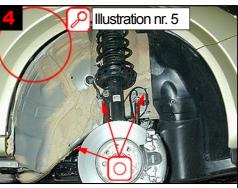
Wheel arch rear/rear wing: Treat via 2 existing plugged holes on back. See fig 3 for treatment of panels and wheel arch.



Panel: Treat via all existing plugged holes. (11 plugs each side)



Wheel arch rear/panel: Treatment via 1 drilled hole and existing

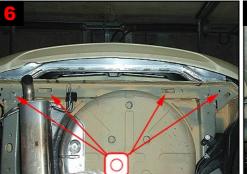


Wheel arch front: Remove/flip wheel arch liner. Treat longitudinal member via existing holes. See fig 5 for treatment of top

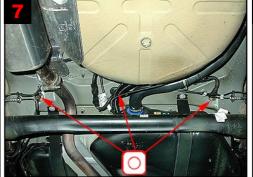


Wheel arch front top member: Treat via existing holes and gaps. Treat panel via existing plugged hole.

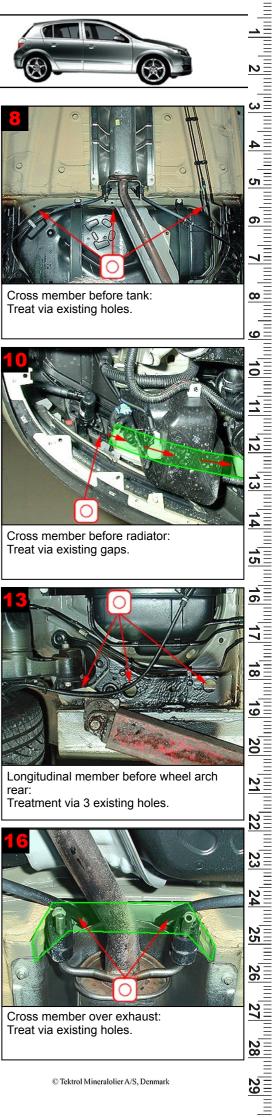
// Use of tools



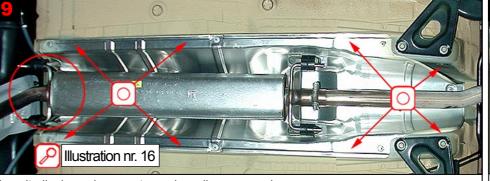
Treat via existing holes and gaps.



Cross member after tank: Treat via existing holes.



Cross member before tank: Treat via existing holes.



Longitudinal members centre and small cross member: Treatment via existing holes behind cover plate. Cross member: See fig. 16.



Cross member before radiator: Treat via existing gaps.



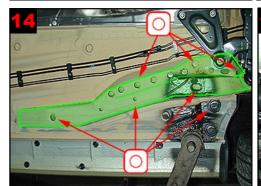
Longitudinal members rear: Treat via existing holes.



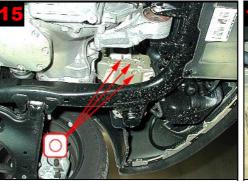
Longitudinal members in wheel arch rear: Treat via existing holes.



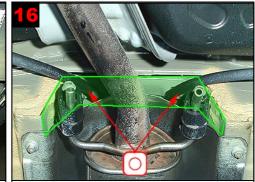
Longitudinal member before wheel arch Treatment via 3 existing holes.



Longitudinal member centre and cross member: Treatment via existing holes and plugged hole.



Longitudinal member front: Treat via existing holes.



Cross member over exhaust: Treat via existing holes.















