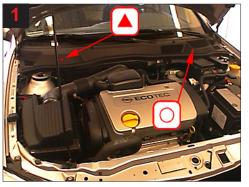


# Opel Astra Stationcar Model 1998

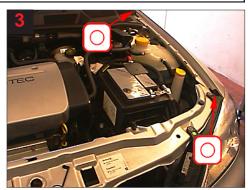


## Treatment diagram

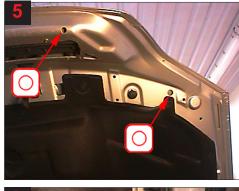
Area	Instruction	Drilling	Fig
Cowl:	Drill 1 hole in plastic plate (right side). Treat via existing holes in plastic plate left side.	1	1
Locking plate:	Treat up under locking plate.		2
Front wings:	Treat via existing holes from engine compartement. Treat via clearance between A-pillar and front wing.		3,4
Bonnet lid:	Treat via existing holes.		5,6
A-pillar:	Treat via 3 drilled holes.	3 (L), 3 (R)	7,8
Front doors:	No hole according to dealer because of airbag.  Treat from drain holes or by removing lining (when drilling - drill as indicated).		9,10 11,12
	L = Left R = Right		

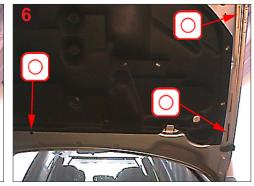








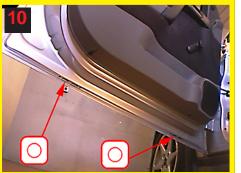












OPEL







Area	Instruction	Drilling	Fig
B-pillar:	Treat via existing plugged hole		13
Rear doors:	4 holes in rear end of doors (top hole because of member in door).	4 (L), 4 (R)	14,15
Rear wings:	Remove tail lights. Treat via existing holes. Treat from hole in cover plate in boot.		16,17
D-pillars:	Drill 1 hole.	1 (L), 1(R)	18
Tailgate:	Existing plugged holes in top. Drill 1 hole in side and use existing plugged hole. Drill 2 holes in bottom.	4	19,20,21
	L = Left  R = Right		_







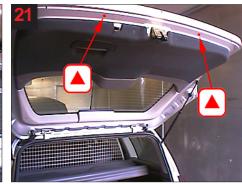


































### **Opel Astra Stationcar** Model 1998

Area

Longitudinal

Front axle

Longitudinal

Panel boxes:

members front:

member centre: A-pillar cavity:

assembly/supports:

Drilling

1 (L), 1(R)

Fig

29

30

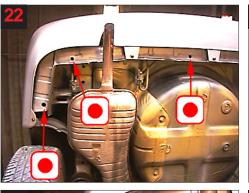
31

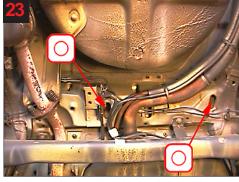
32,33

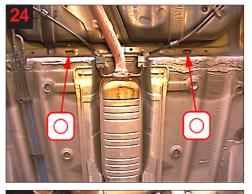
34,35

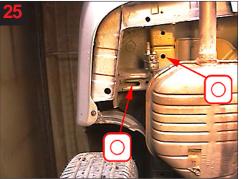
### **Treatment diagram**

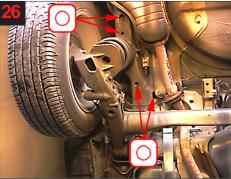
				Underside
Area	Instruction	Drilling	Fig	A
Rear panel:	Treat via existing plugged holes.		22	I
Behind cross member:	Treat via existing holes.		23	<u>n</u>
Cross member by tank:	Treat via existing holes.		24	]
Longitudinal members rear:	Treat via existing holes .(note: double member in some parts)		25,26,27	a: L
Cross member by exhaust:	Treat via existing hole.		28	Р
L = Left  R = Right				

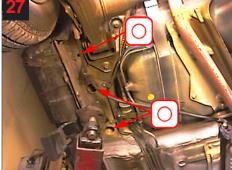






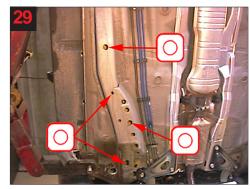








**OPEL** 



Instruction

Treat via existing hole.

Treat via existing holes.

hole in plastic skirt. L = Left R = Right

Treat via existing plugged hole.



Treat via existing holes from engine compartement. (notce: double member). Treat via existing hole from wheel arch.

Treat via existing holes by plastic skirt. (note: double member from B-pillar to rear wing). Drill 1

