

Treatment diagram

Volvo S 40 **Model 2004** 

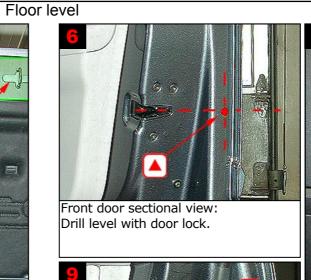


Engine compartment:

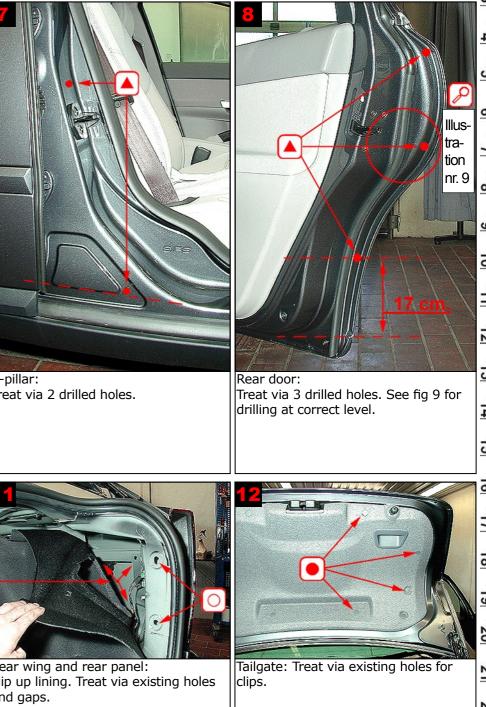
Cowl: Treatment from sides and flip plastic plate. Treatment on top of longitudinal members, behind spring struts, under battery and fusebox. Treatment of locking plate via existing holes and up under. See fig 3 for correct treatment.



Bonnet lid (plastmaterial): Treatment of reinforcement via existing holes.





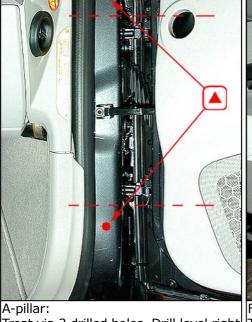


B-pillar:

Rear door sectional view: Treat via 1 drill hole just below lock mounting.

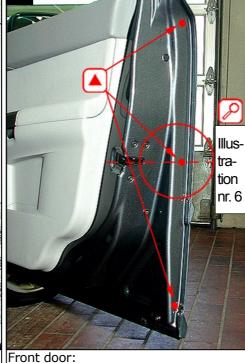


Engine compartement sectional view, right side: Treat joint between front wing and wheel arch liner.



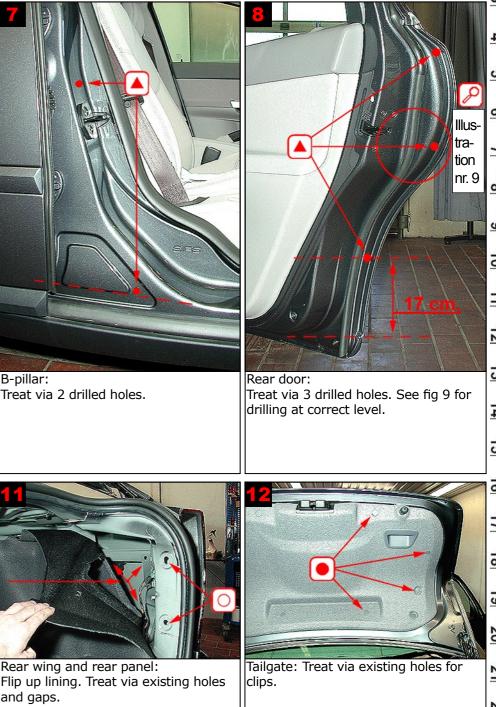
Treat via 2 drilled holes. Drill level right Treat via 3 drilled holes. See fig 6 for above and right below door hinges.

Area



drilling at correct level.





and gaps.











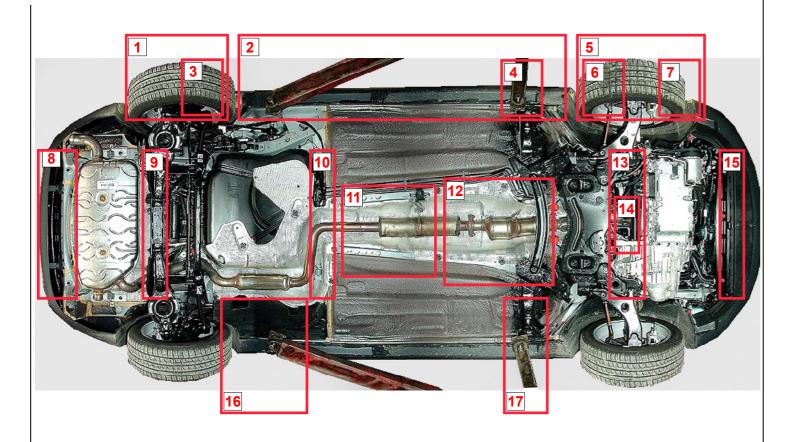
Treatment diagram

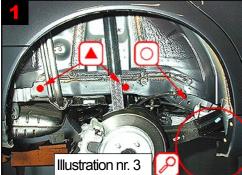
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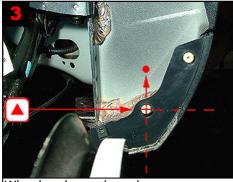
Underside

## **General view of underside**



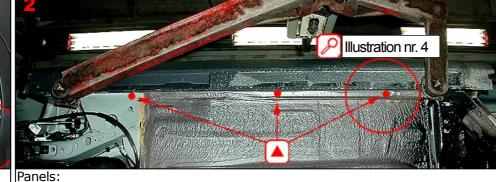


Wheel arch rear: Drill 2 holes in longitudinal member and use existing hole for correct treatment. See fig 3 for correct treatment.



Wheel arch rear/panel: Treat via 1 drilled hole level with clips in wheel arch liner. Treat with lance.

**VOLVO** 



Treat via 3 drilled holes per side. See fig. 4 for correct drilling level.

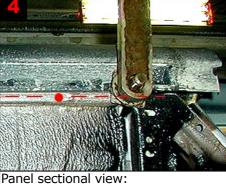
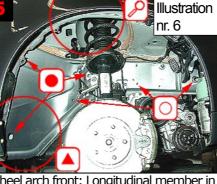
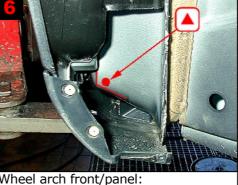


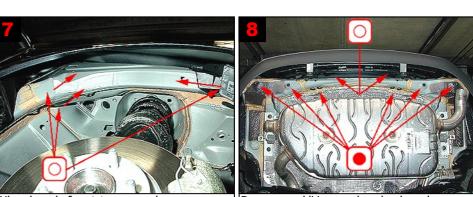
Fig: drilling at correct level.



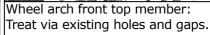
Wheel arch front: Longitudinal member in wheel arch front: Treatment via 3 existing holes. Also treatment via 3 existing plugged holes. Fig 5. and 6 for correct treatment.

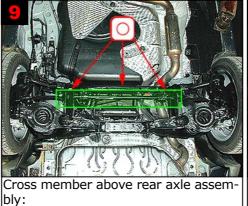
Drill hole





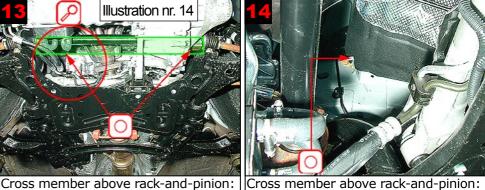
Wheel arch front/panel: 1 drill hole to treat panel, treat with lance.



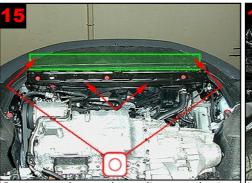


Treat via existing holes.

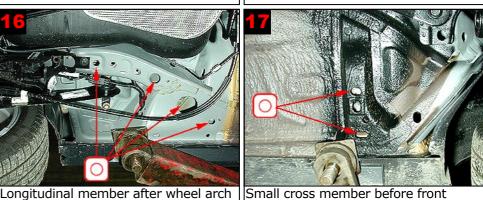
Cross member before tank: Treat via existing holes.



Longitudinal members centre and auxiliary members: Treatment via existing holes behind cover plate. ment, see fig. 14.



Cross member under radiator and reinforcement for bumper: Cross member behind bumper: Treat via existing holes



rear: Treat via existing holes.

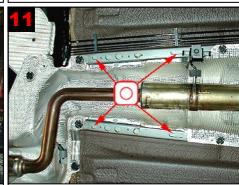


Area





Rear panel/U-member by bumber: Treat via 6 plugged holes and between plastic skirt and panel.



Longitudinal members centre rear: Treat via existing holes.

Treat via existing holes. Reinforce-

Cross member above rack-and-pinion: Fig. for correct treament.

Small cross member before front wheel arch: Treat via existing holes.