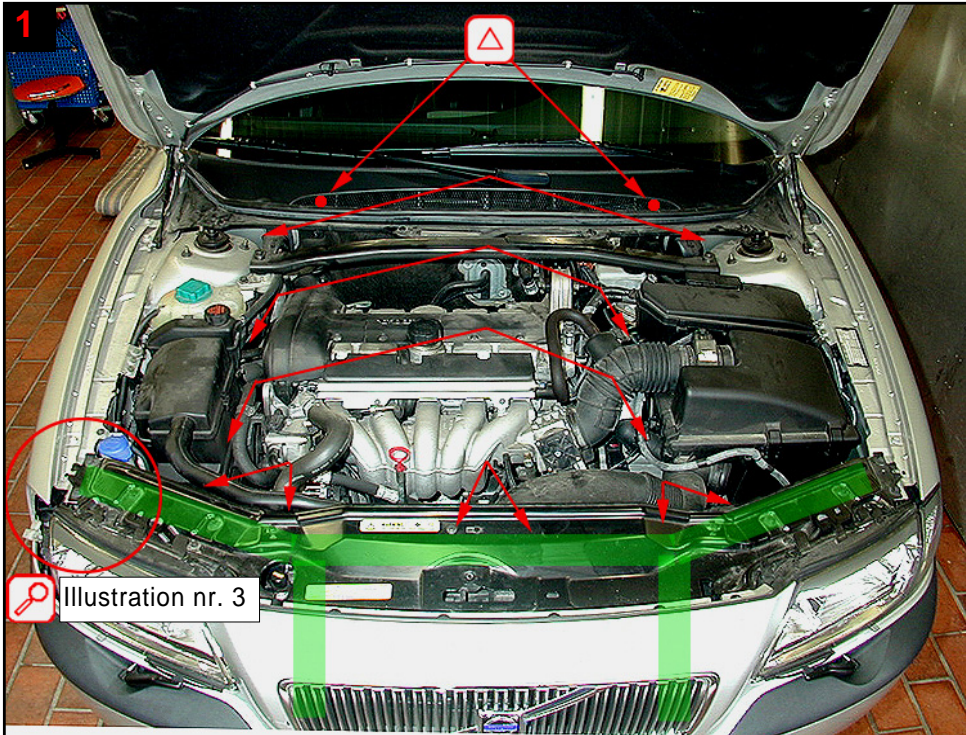


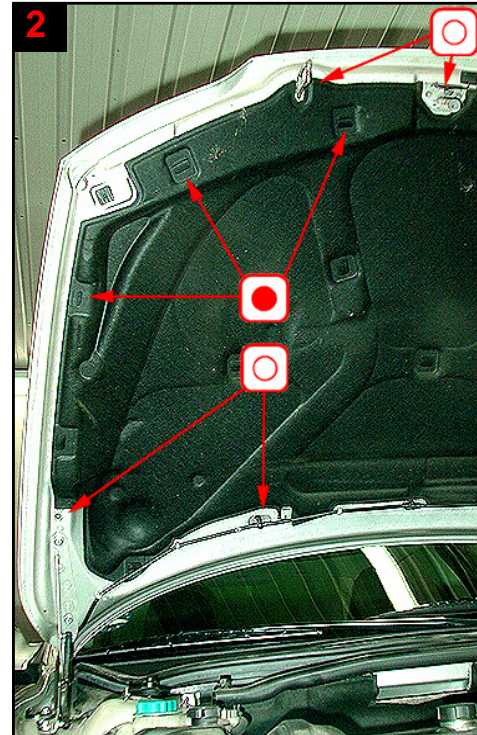


Treatment diagram

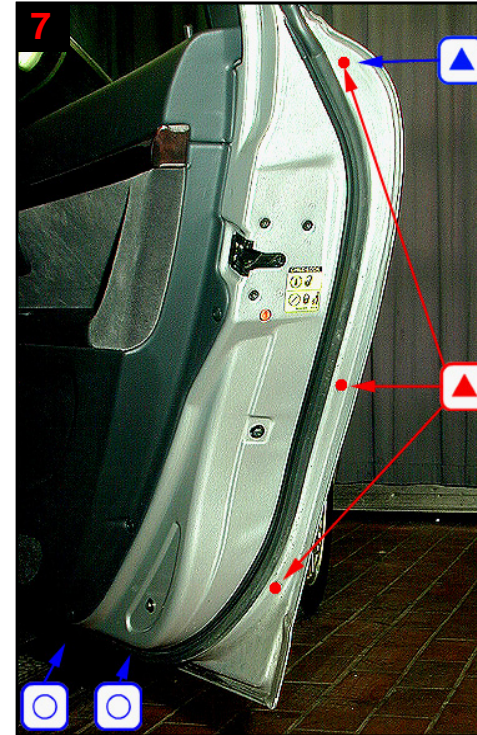
Floor level



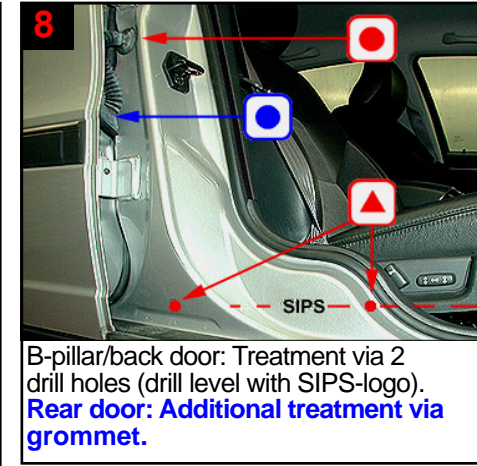
1
Illustration nr. 3
Engine compartment:
Cowl: Treatment via 2 drill holes in plastic grille. Treatment behind spring struts, on top of longitudinal members, under fluid reservoir, under air filter box and fuse box, treat up under locking plate and side fittings for radiator. See fig. 3 for treatment of top member in front wing.



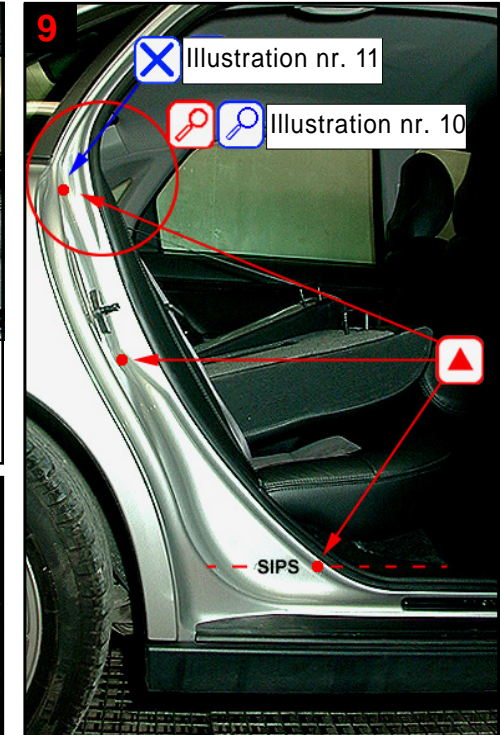
2
Bonnet lid:
Treatment via existing and plugged holes (clips).



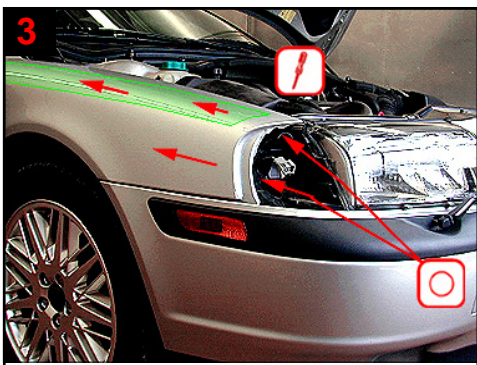
7
Rear door: Treat via 3 drilled holes.
Alternativ: Treatment via 1 drill hole for treatment of top member and 2 existing drain holes in bottom.



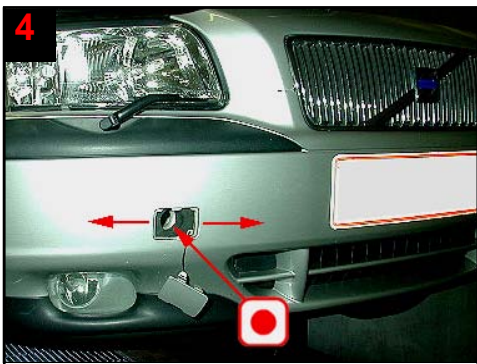
8
B-pillar/back door: Treatment via 2 drill holes (drill level with SIPS-logo).
Rear door: Additional treatment via grommet.



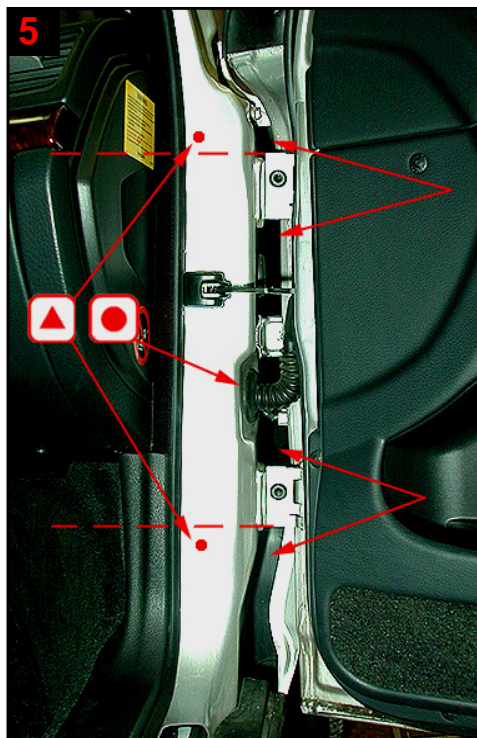
9
C-pillar: Treat via 3 drilled holes. Lower drill hole level with SIPS-logo. See fig 10 for correct drilling in top. **Alternativ: Avoid drilling in top, treatment via boot. See fig. 11 for correct treatment.**



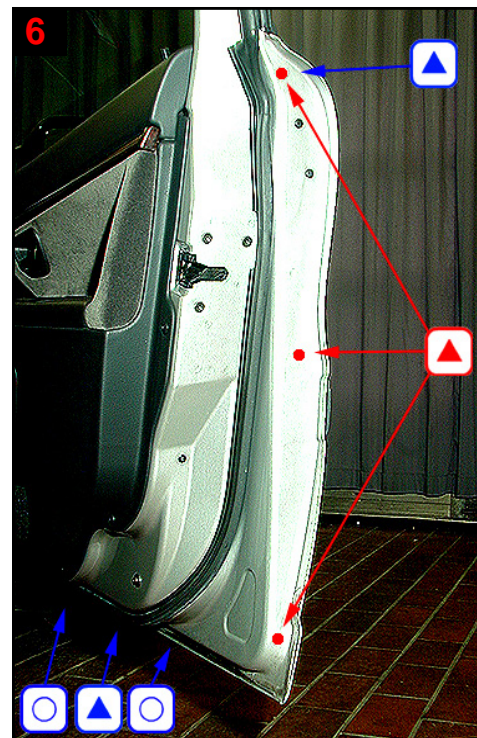
3
Front wing and top member: Remove indicator. Treatment with lance across wheel arch liner and treat existing gap



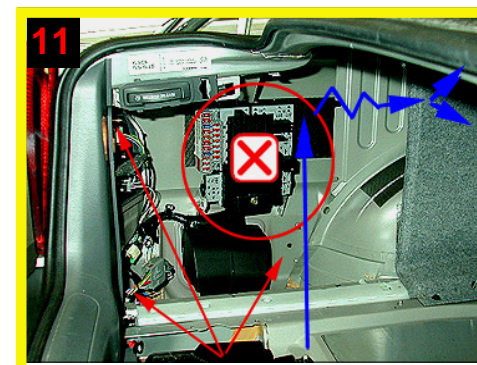
4
Cross member behind bumper: Dismantle plug for towing hook, treatment via existing gap.



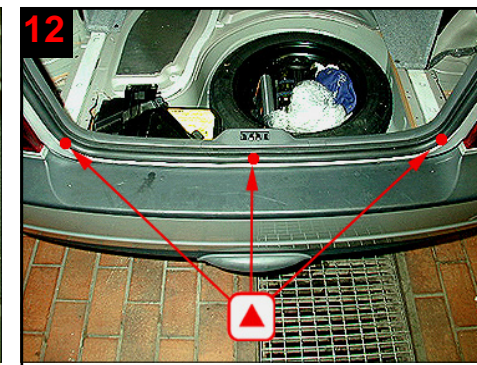
5
A-pillar and front wing: A-pillar: Treat via 2 drilled holes as well as via existing plugged hole. Front wing: Treatment right across wheel arch liner with long lance.



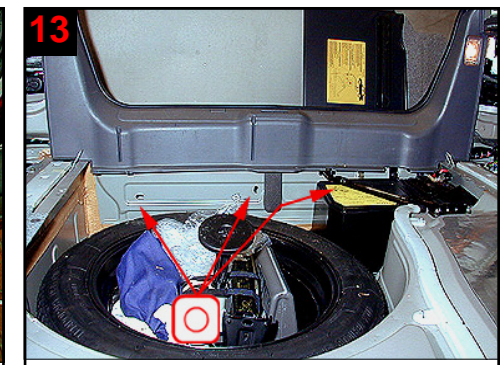
6
Front door: Treat via 3 drilled holes.
Alternativ: Treatment via 2 drill holes and 2 existing holes (drain holes). Drill hole in bottom of door is drilled centre between drain holes and at same level, close to door plate.



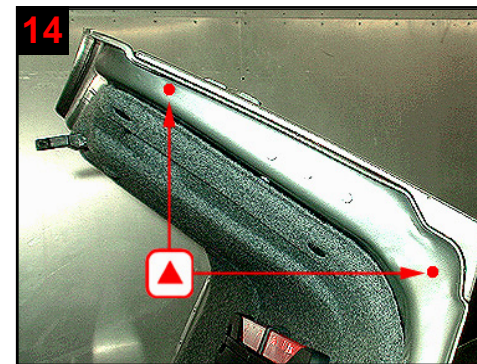
11
Rear wing: Caution when treating around fuse box. Treat all around.
Alternativ: Treat with flex hose right across wheel arches.



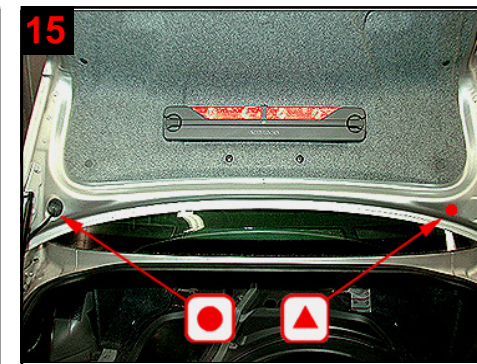
12
Rear panel: Treat via 3 drilled holes. Flip rubber strip, drill behind it.



13
Rear panel from boot: Treatment via 3 existing holes.



14
Tailgate side: Treat via 2 drilled holes. (caution when advancing lance).



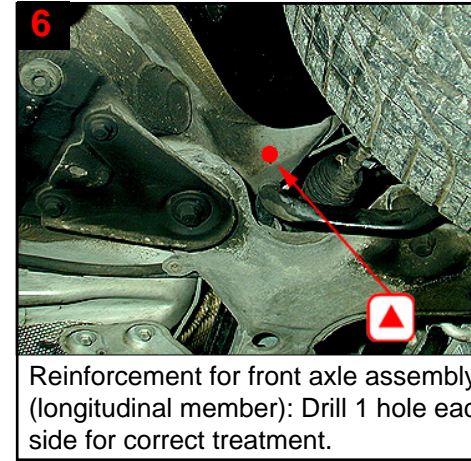
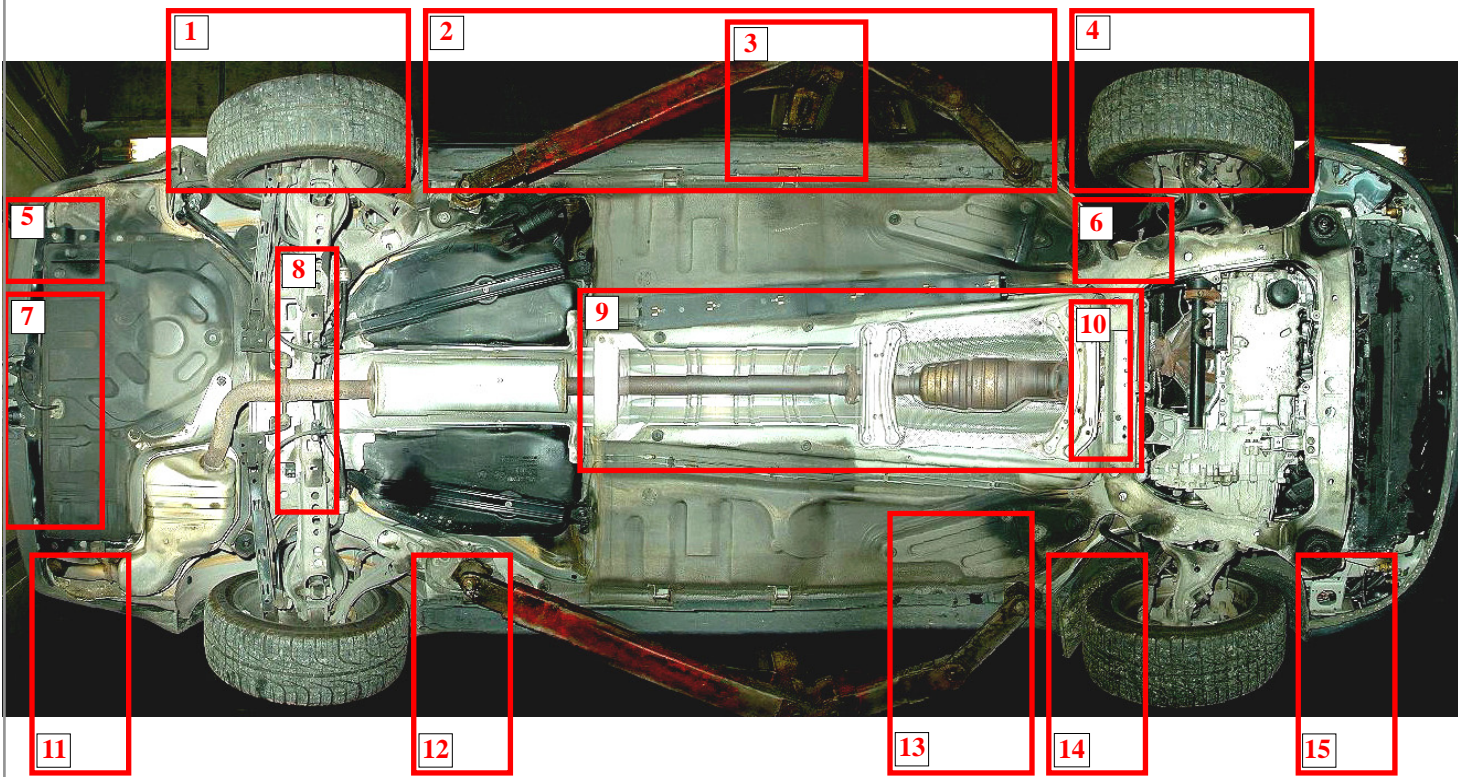
15
Tailgate by rear window: 1 drill hole right side and existing plugged hole left side.



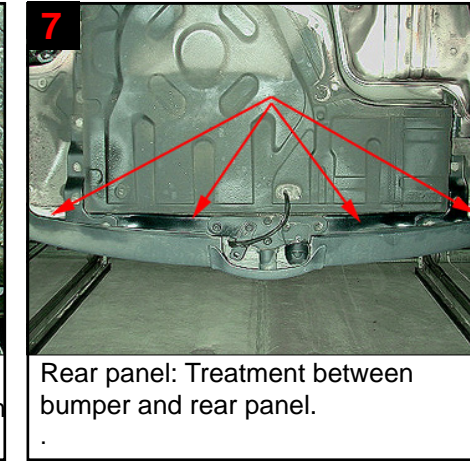
Treatment diagram

Underside

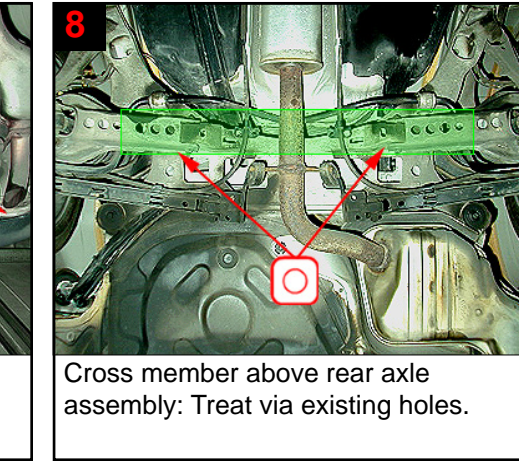
Overview underside



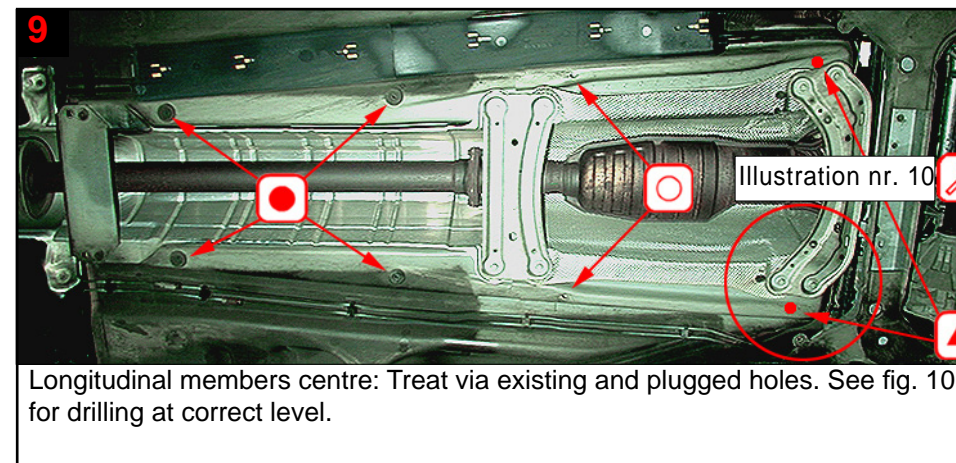
Reinforcement for front axle assembly (longitudinal member): Drill 1 hole each side for correct treatment.



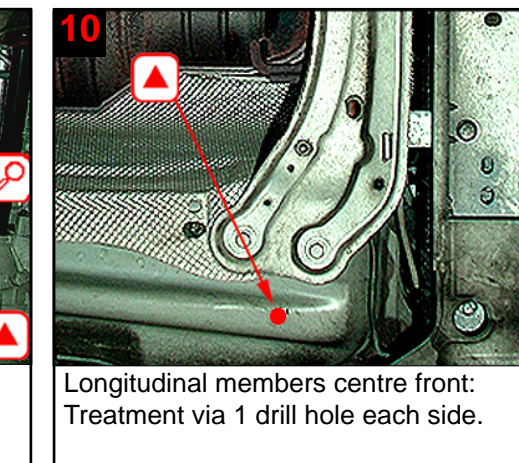
Rear panel: Treatment between bumper and rear panel.



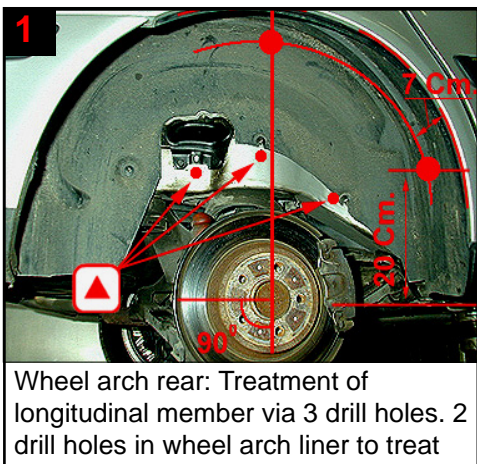
Cross member above rear axle assembly: Treat via existing holes.



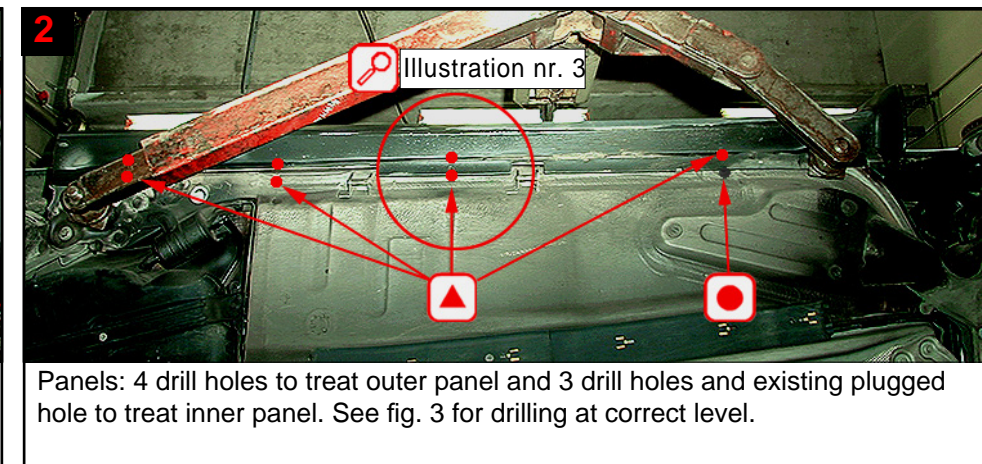
Longitudinal members centre: Treat via existing and plugged holes. See fig. 10 for drilling at correct level.



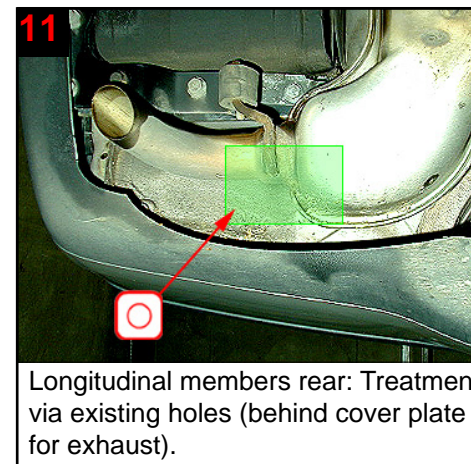
Longitudinal members centre front: Treatment via 1 drill hole each side.



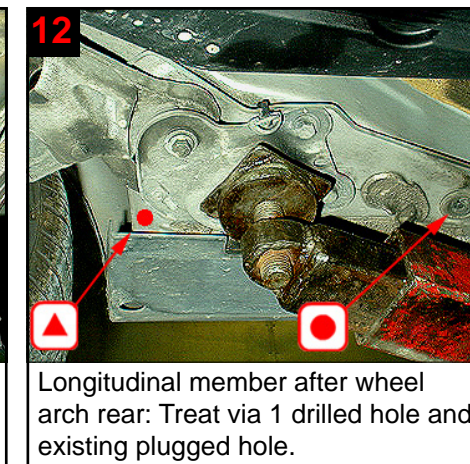
Wheel arch rear: Treatment of longitudinal member via 3 drill holes. 2 drill holes in wheel arch liner to treat



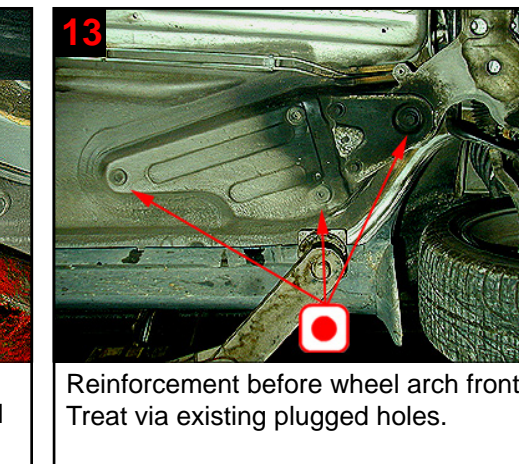
Panels: 4 drill holes to treat outer panel and 3 drill holes and existing plugged hole to treat inner panel. See fig. 3 for drilling at correct level.



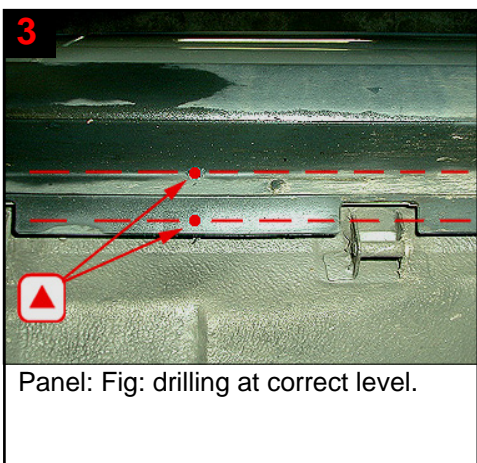
Longitudinal members rear: Treatment via existing holes (behind cover plate for exhaust).



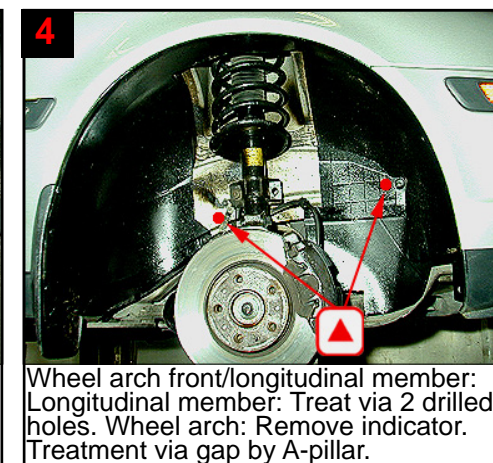
Longitudinal member after wheel arch rear: Treat via 1 drilled hole and existing plugged hole.



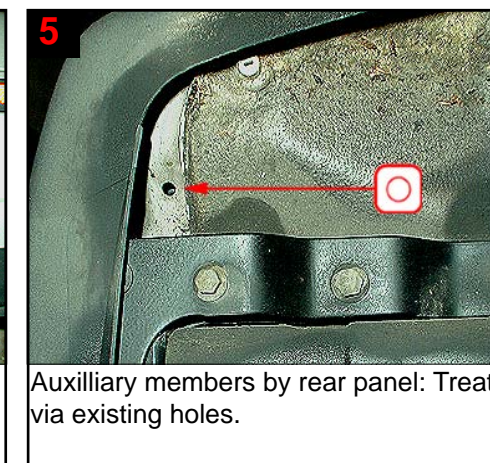
Reinforcement before wheel arch front: Treat via existing plugged holes.



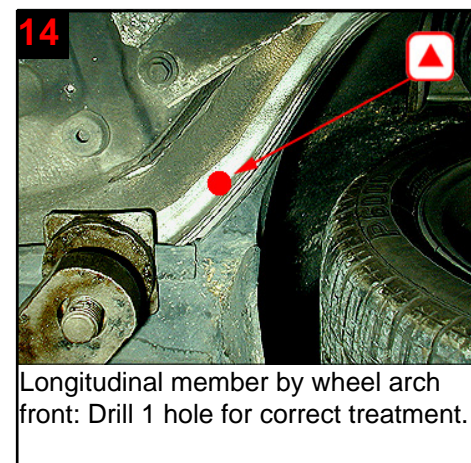
Panel: Fig: drilling at correct level.



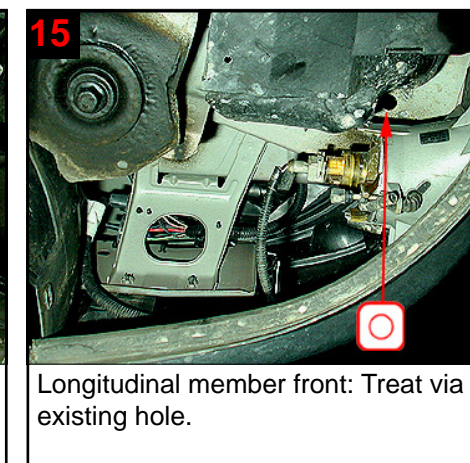
Wheel arch front/longitudinal member: Longitudinal member: Treat via 2 drilled holes. Wheel arch: Remove indicator. Treatment via gap by A-pillar.



Auxilliary members by rear panel: Treat via existing holes.



Longitudinal member by wheel arch front: Drill 1 hole for correct treatment.



Longitudinal member front: Treat via existing hole.