Floor level

Volvo V 50

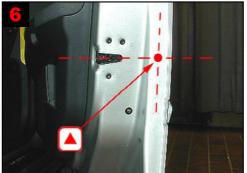
Model 2004



Engine compartment:
Cowl: Treatment from sides and flip plastic plate.
Treatment on top of longitudinal members, behind spring struts, under battery and fusebox. Treatment of locking plate via existing holes and up under. See fig 3 for correct treatment.



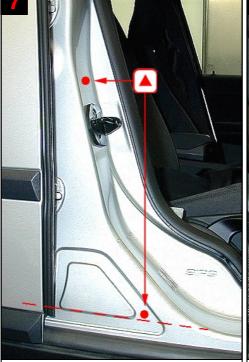
Bonnet lid (plastmaterial): Treatment of reinforcement via existing holes.



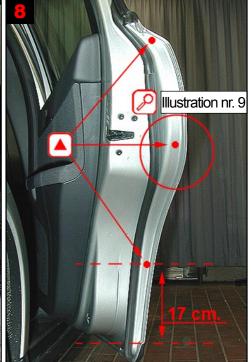
Front door sectional view: Drill level with door lock.



Rear door sectional view: Treat via 1 drill hole just below lock mounting.



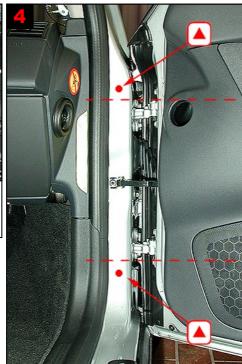
B-pillar: Treat via 2 drilled holes.



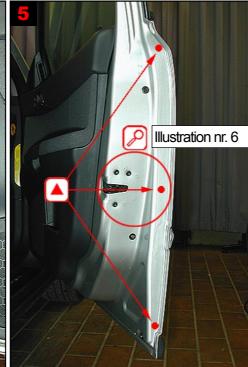
Rear door: Treat via 3 drilled holes. See fig 9 for drilling at correct level.



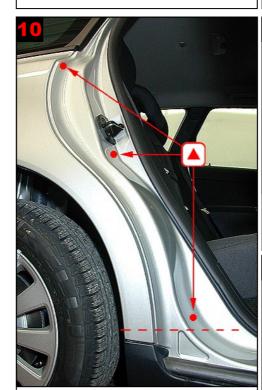
Engine compartement sectional view, right side:
Treat joint between front wing and wheel arch liner.



A-pillar: Treat via 2 drilled holes. Drill level right above and right below door hinges.



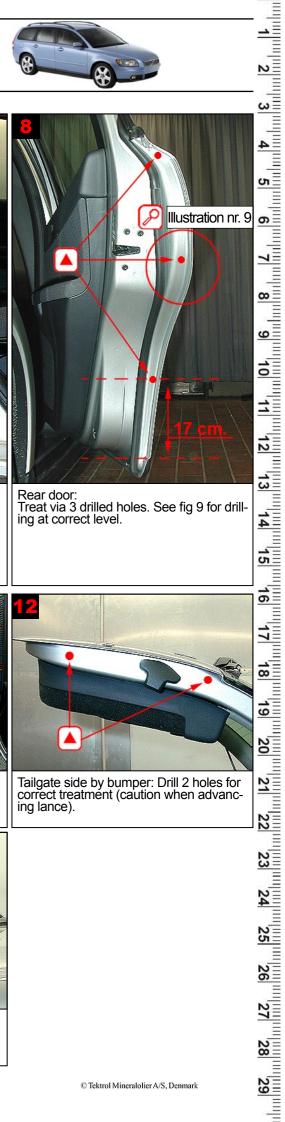
Front door: Treat via 3 drilled holes. See fig 6 for drilling at correct level.



C-pillar: Treat via 3 drilled holes. Lower drill hole: Drill level with upper edge of plate flange



Rear wing from boot: Treatment via existing lug by tail light, treat with caution in all directions.



Tailgate side by bumper: Drill 2 holes for correct treatment (caution when advancing lance).



Tailgate side by roof: Treatment via 1 drill hole (caution when advancing lance).









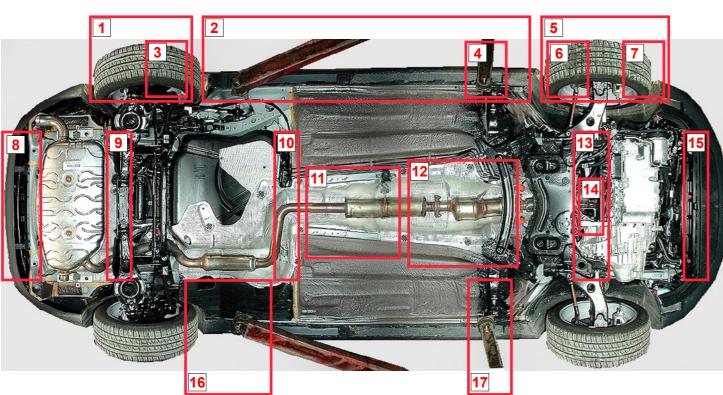


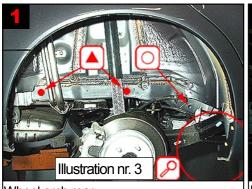
Underside

Volvo V 50

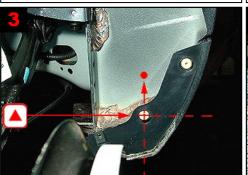
Model 2004



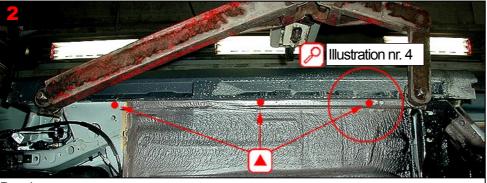




Wheel arch rear: Drill 2 holes in longitudinal member and use existing hole for correct treatment. See fig 3 for correct treatment.



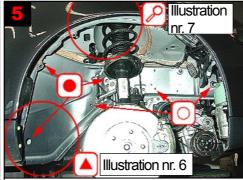
Wheel arch rear/panel: Treat via 1 drilled hole level with clips in wheel arch liner. Treat with lance.



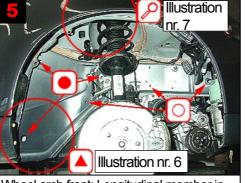
Treat via 3 drilled holes per side. See fig. 4 for correct drilling level.



Panel sectional view: Fig: drilling at correct level.

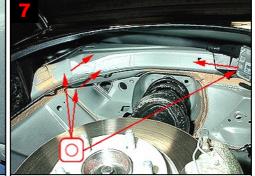


Wheel arch front: Longitudinal member in wheel arch front: Treatment via 3 existing holes. Also treatment via 3 existing plugged holes. Fig 6. and 7 for correct treatment.

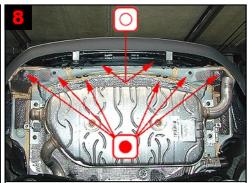




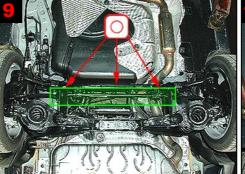
Wheel arch front/panel: 1 drill hole to treat panel, treat with lance.



Wheel arch front top member: Treat via existing holes and gaps.



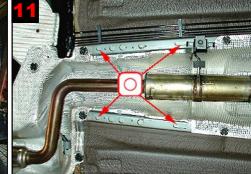
Rear panel/U-member by bumber: Treat via 6 plugged holes and between plastic skirt and panel.



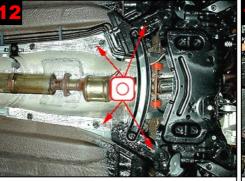
Cross member above rear axle assembly: Treat via existing holes.



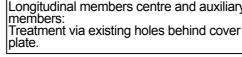
Cross member before tank: Treat via existing holes.

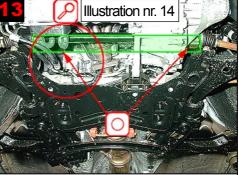


Longitudinal members centre rear: Treat via existing holes.



Longitudinal members centre and auxiliary

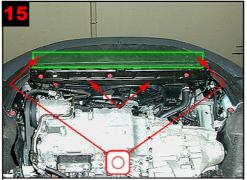




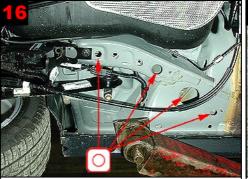
Cross member above rack-and-pinion: Treat via existing holes. Reinforcement,



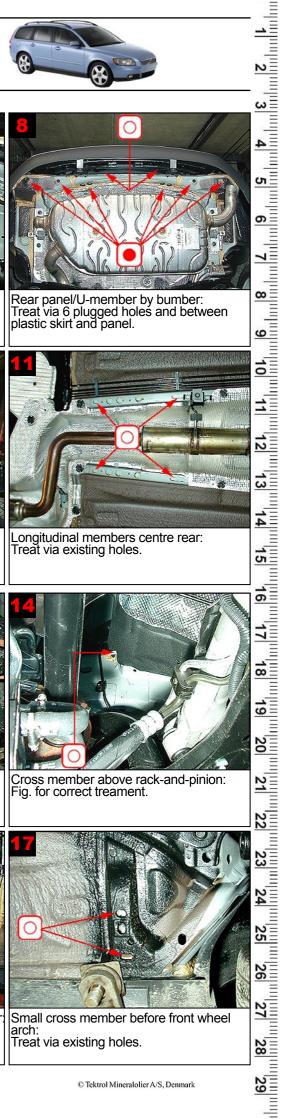
Cross member above rack-and-pinion: Fig. for correct treament.



Cross member under radiator and rein forcement for bumper:
Cross member behind bumper: Treat via existing holes.



Longitudinal member after wheel arch rear: Treat via existing holes.



Small cross member before front wheel arch: Treat via existing holes.











Existing hole





